Changes for the Better

MITSUBISHI ELECTRIC

SPLIT-TYPE AIR CONDITIONERS

INDOOR UNIT

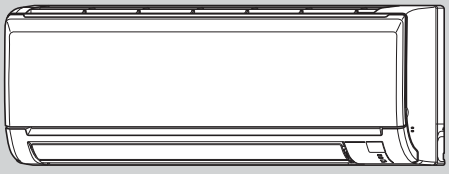
SERVICE MANUAL

No. OBH685

Models

MSZ-HE09NA
MSZ-HE12NA
MSZ-HE15NA
MSZ-HE18NA
MSZ-HE24NA

Outdoor unit service manual
MUZ-HE•NA Series (OBH686)



MSZ-HE09NA
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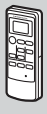

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PARTS CATALOG (OBB685)

NOTE:
RoHS compliant products have <G> mark on the spec name plate.

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

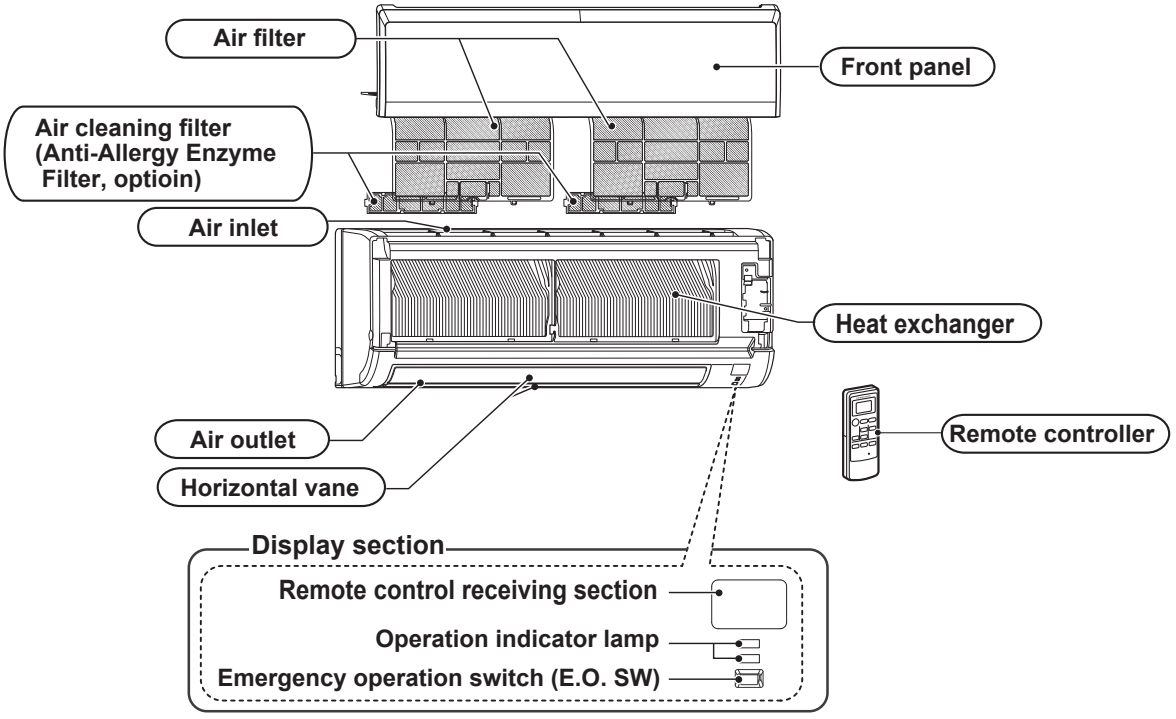
1 TECHNICAL CHANGES

MSZ-HE09NA
MSZ-HE12NA
MSZ-HE15NA
MSZ-HE18NA
MSZ-HE24NA

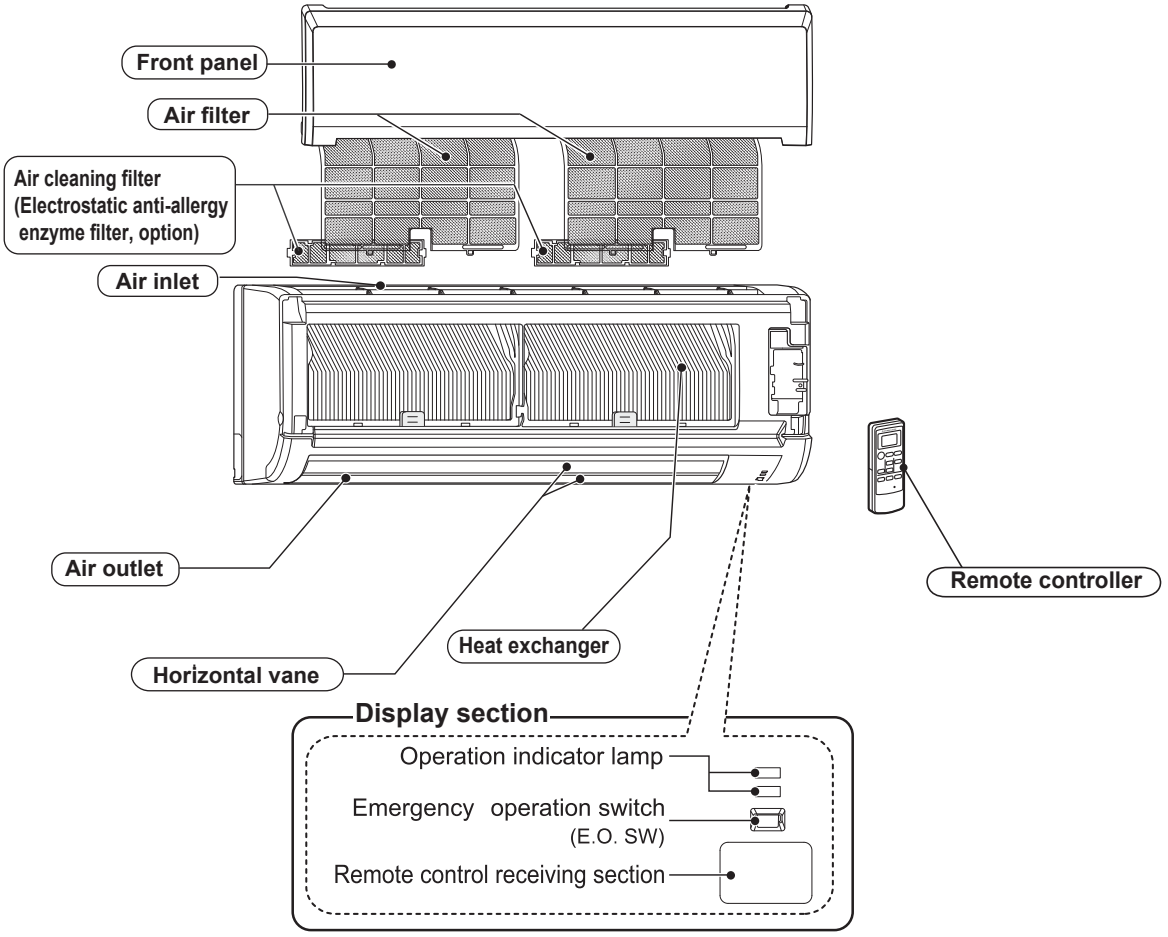
1. New model

2 PART NAMES AND FUNCTIONS

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA



MSZ-HE24NA



ACCESSORIES

	Model	MSZ-HE09/12/15/18NA	MSZ-HE24NA
①	Installation plate	1	1
②	Attachment screws for the installation plate 4 × 25 mm	5	7
③	Battery (AAA) for the remote controller	2	2
④	Wireless remote controller	1	1
⑤	Felt tape (For left or left-rear piping)	1	1
⑥	Air cleaning filter	2	2

3 SPECIFICATION

Indoor model			MSZ-HE09NA	MSZ-HE12NA
Power supply	V, phase, Hz		208/230, 1, 60	
Max. fuse size (time delay)/ Disconnect switch		A	15	
Min. circuit ampacity		A	1.0	
Fan motor		F.L.A	0.76	
Airflow Super High - High - Med. - Low	COOL Dry (Wet)	CFM	399-321-237-170 (364-286-201-134)	
	HEAT Dry	CFM	406-321-237-170	
Moisture removal		pt./h	1.5	2.5
Sound level Super High - High - Med. - Low	Cooling	dB(A)	43-37-30-22	45-37-30-22
	Heating	dB(A)	43-37-30-22	
Cond. drain connection O.D.		in.	5/8	
Dimensions	W	in.	31-7/16	
	D		9-1/8	
	H		11-5/8	
Weight		lb.	22	
External finish			Munsell 1.0Y 9.2/0.2	
Control voltage (by built-in transformer)			12 - 24 VDC	

Indoor model			MSZ-HE15NA	MSZ-HE18NA	MSZ-HE24NA
Power supply	V, phase, Hz		208/230, 1, 60		
Max. fuse size (time delay)/ Disconnect switch		A	15		20
Min. circuit ampacity		A	1.0		
Fan motor		F.L.A	0.76		
Airflow Super High - High - Med. - Low	COOL Dry (Wet)	CFM	533-420-335-272 (498-385-300-237)	533-420-339-275 (498-385-304-240)	629-544-470-388 (562-486-420-347)
	HEAT Dry	CFM	463-367-304-247	512-431-339-275	629-544-470-360
Moisture removal		pt./h	2.7	4.6	5.1
Sound level Super High - High - Med. - Low	Cooling	dB(A)	49-44-38-32	49-44-38-33	49-45-41-34
	Heating	dB(A)	46-40-35-30	48-43-38-33	49-45-41-32
Cond. drain connection O.D.		in.	5/8		
Dimensions	W	in.	31-7/16		43-5/16
	D		9-1/8		9-3/8
	H		11-5/8		12-13/16
Weight		lb.	22		37
External finish			Munsell 1.0Y 9.2/0.2		
Control voltage (by built-in transformer)			12 - 24 VDC		

NOTE: Test conditions are based on AHRI 210/240.

3-1. OPERATING RANGE

(1) POWER SUPPLY

	Rated voltage	Guaranteed voltage (V)
Indoor unit	208/230 V 1 phase 60 Hz	Min. 187 208 230 Max. 253

(2) OPERATION

Mode	Condition	Intake air temperature (°F)			
		Indoor		Outdoor	
		DB	WB	DB	WB
Cooling	Standard temperature	80	67	95	—
	Maximum temperature	90	73	115	—
	Minimum temperature	67	57	14	—
	Maximum humidity	78%		—	
Heating	Standard temperature	70	60	47	43
	Maximum temperature	80	67	75	65
	Minimum temperature	70	60	-4	-5

3-2. OUTLET AIR SPEED AND COVERAGE

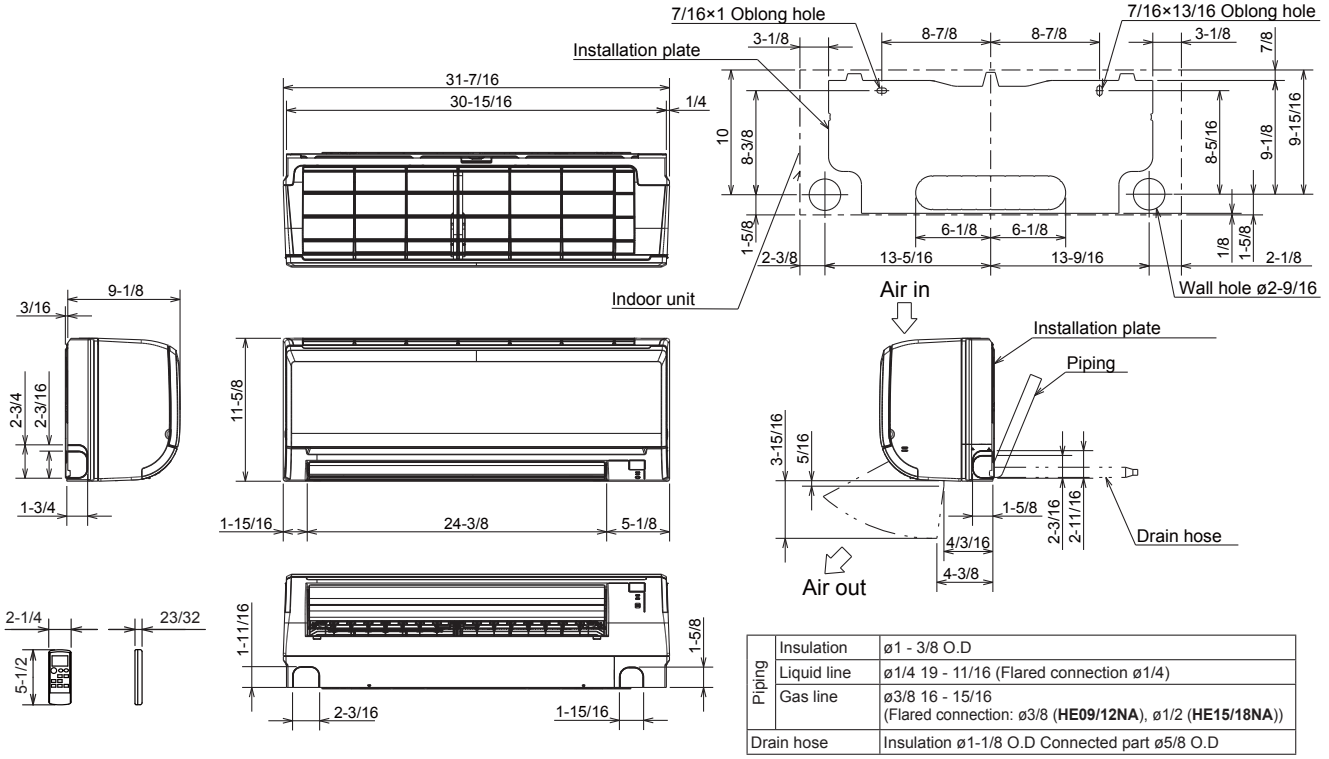
Model	Mode	Function	Airflow (CFM)	Air speed (ft./s.)	Coverage (ft.)
MSZ-HE09NA	HEAT	Dry	406	20.6	29.5
	COOL	Dry	321	16.3	23.5
		Wet	286	14.5	21.0
MSZ-HE12NA	HEAT	Dry	406	20.6	29.5
	COOL	Dry	321	16.3	23.5
		Wet	286	14.5	21.0
MSZ-HE15NA	HEAT	Dry	463	23.4	33.5
	COOL	Dry	420	21.3	30.5
		Wet	385	19.5	28.0
MSZ-HE18NA	HEAT	Dry	512	25.9	36.9
	COOL	Dry	420	21.3	30.5
		Wet	385	19.5	28.0
MSZ-HE24NA	HEAT	Dry	738	18.0	36.9
	COOL	Dry	738	18.0	36.9
		Wet	661	16.1	33.2

- The air coverage is the figure up to the position where the air speed is 1 ft./s., when air is blown out horizontally from the unit properly at the High speed position.
  The coverage should be used only as a general guideline since it varies according to the size of the room and furniture arranged inside the room.

4 OUTLINES AND DIMENSIONS

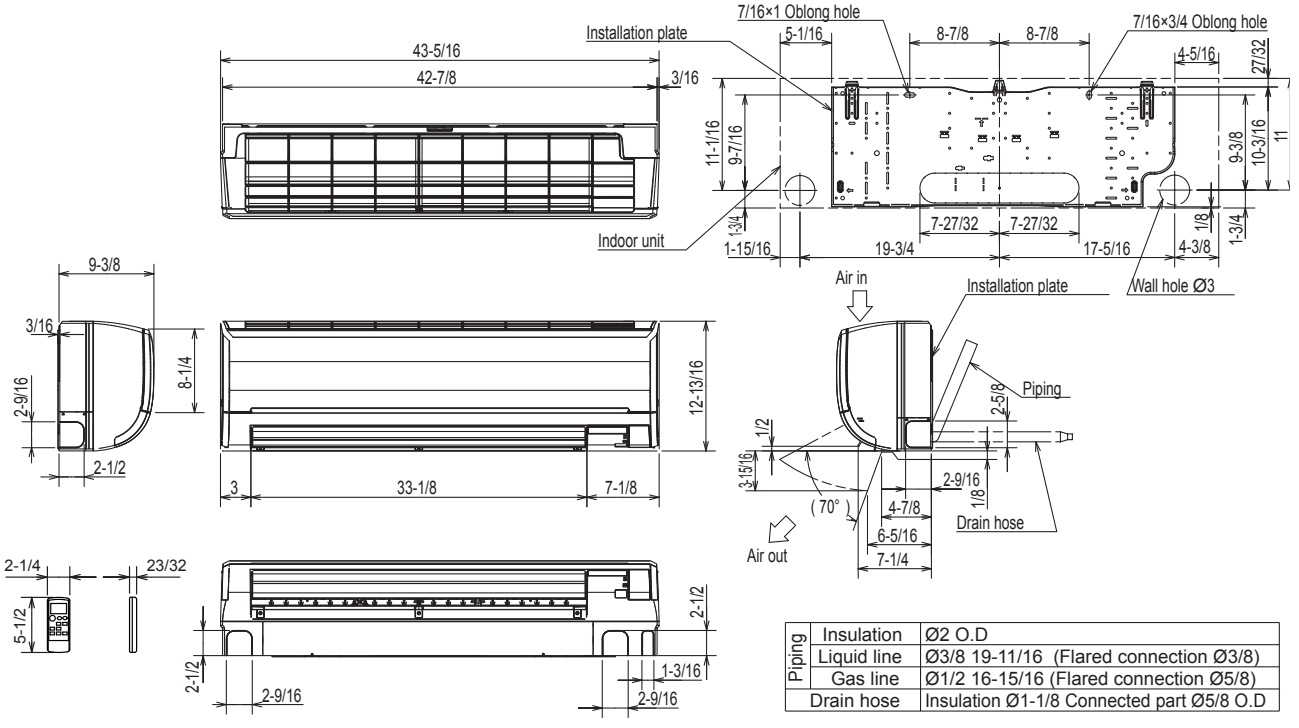
MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA

Unit: inch



Piping	Insulation	ø1 - 3/8 O.D
	Liquid line	ø1/4 19 - 11/16 (Flared connection ø1/4)
	Gas line	ø3/8 16 - 15/16 (Flared connection: ø3/8 (**HE09/12NA**), ø1/2 (**HE15/18NA**))
Drain hose		Insulation ø1-1/8 O.D Connected part ø5/8 O.D

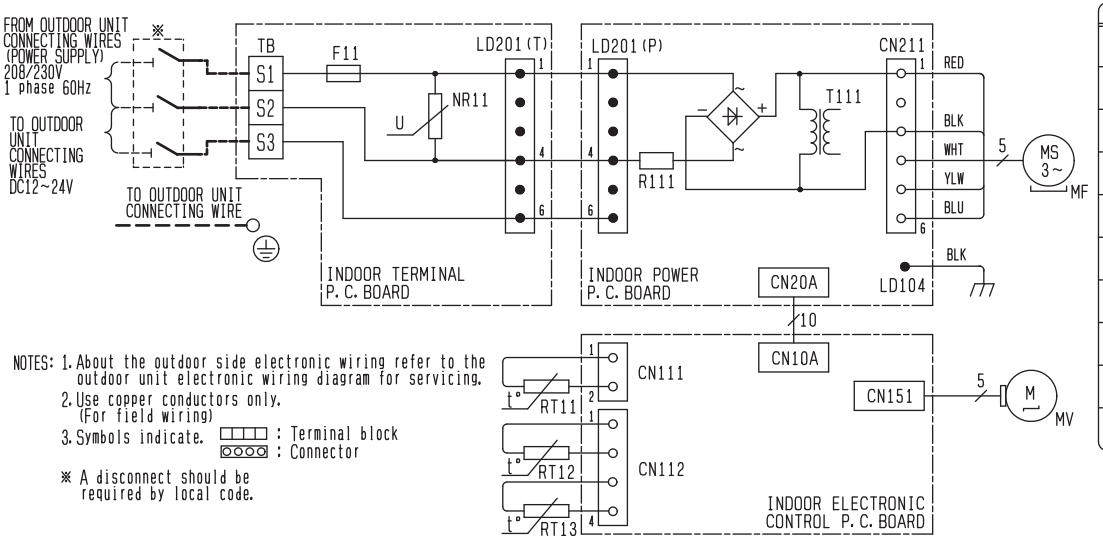
MSZ-HE24NA



Piping	Insulation	Ø2 O.D
	Liquid line	Ø3/8 19-11/16 (Flared connection Ø3/8)
	Gas line	Ø1/2 16-15/16 (Flared connection Ø5/8)
Drain hose		Insulation Ø1-1/8 Connected part Ø5/8 O.D

5 WIRING DIAGRAM

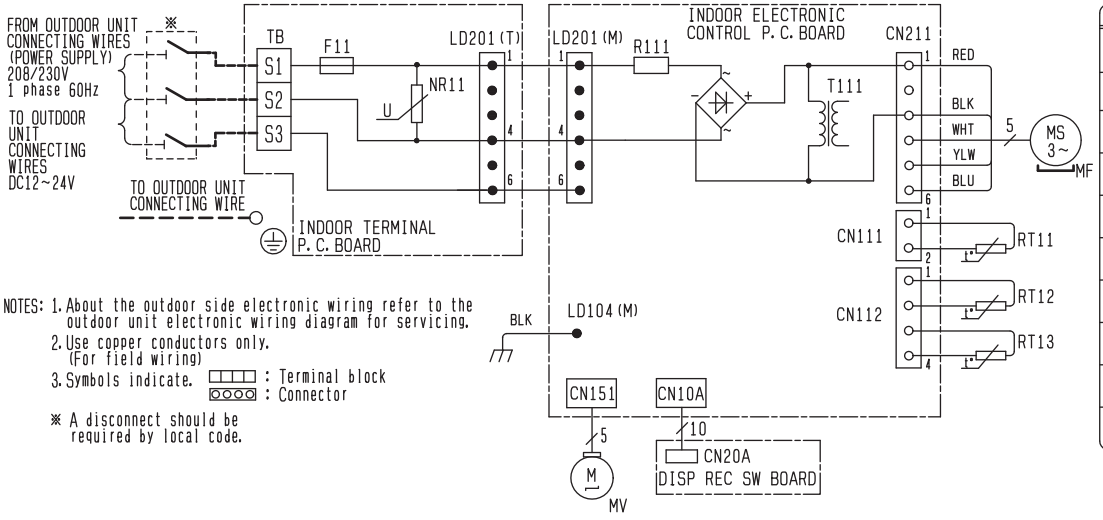
MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA



NOTES: 1. About the outdoor side electronic wiring refer to the outdoor unit electronic wiring diagram for servicing.
2. Use copper conductors only. (For field wiring)
3. Symbols indicate. : Terminal block : Connector
※ A disconnect should be required by local code.

SYMBOL	NAME
F11	FUSE (T3. 15AL250V)
MF	FAN MOTOR
MV	VANE MOTOR (HORIZONTAL)
NR11	VARISTOR
R111	RESISTOR
RT11	ROOM TEMP. THERMISTOR
RT12	COIL TEMP. THERMISTOR (MAIN)
RT13	COIL TEMP. THERMISTOR (SUB)
T111	TRANSFORMER
TB	TERMINAL BLOCK

MSZ-HE24NA



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SYMBOL	NAME
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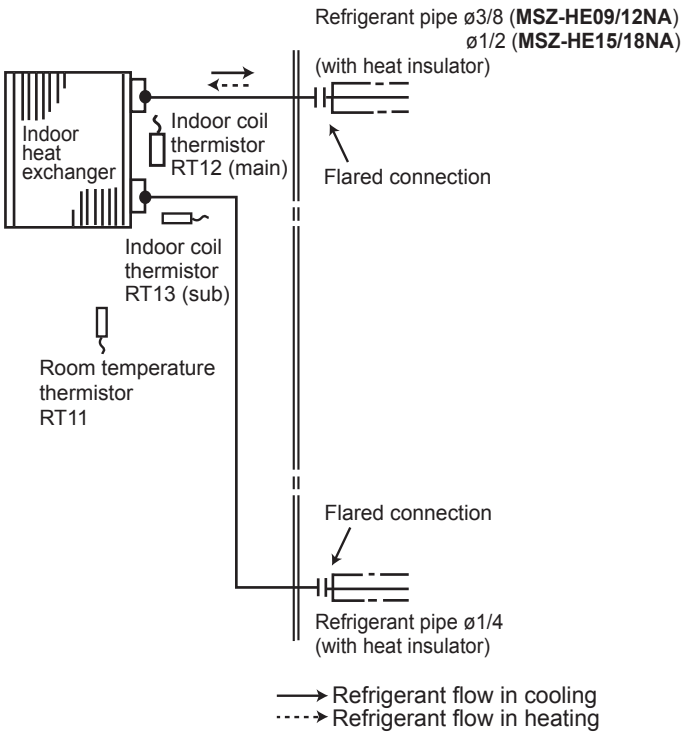
RT12	COIL TEMP. THERMISTOR (MAIN)
RT13	COIL TEMP. THERMISTOR (SUB)
T111	TRANSFORMER
TB	TERMINAL BLOCK

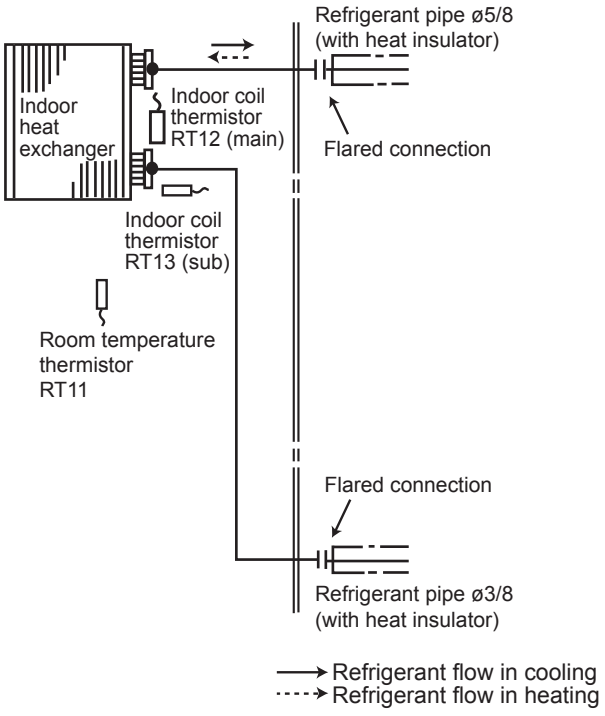
6 REFRIGERANT SYSTEM DIAGRAM

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA

Unit: inch



MSZ-HE24NA



7 SERVICE FUNCTIONS

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA MSZ-HE24NA

7-1. TIMER SHORT MODE

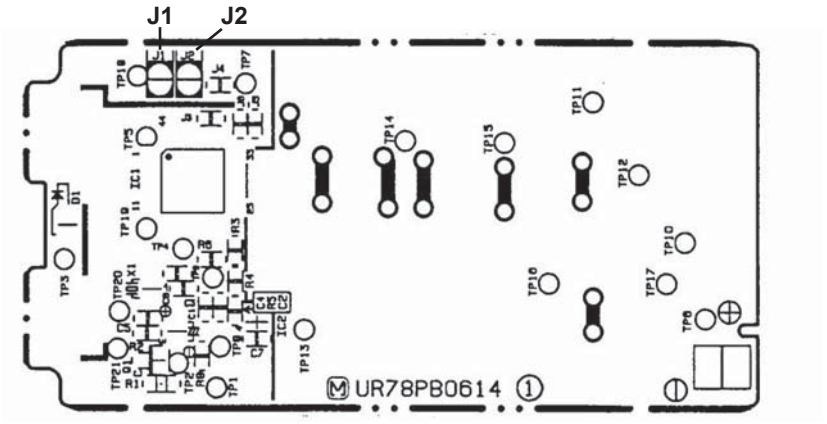
For service, the following set time can be shortened by bridging JPG and JPS on the indoor electronic control P.C. board. (Refer to 9-7.)

- The set time for the ON/OFF timer can be reduced to 1 second for each minute.
- After the breaker is turned on, the time for starting the compressor, which normally takes 3 minutes, can be reduced to 3 seconds. Restarting the compressor, which takes 3 minutes, cannot be reduced.

7-2. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION

A maximum of 4 indoor units with wireless remote controllers can be used in a room.
In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the number of the indoor unit.

How to modify the remote controller P.C. board
Remove batteries before modification.
The board has a print as shown below:



NOTE : For modification, take out the batteries and press the OPERATE/STOP (ON/OFF) button 2 or 3 times at first.
After finish modification, put back the batteries then press the RESET button.

The P.C. board has the print “J1” and “J2”. Solder “J1” and “J2” according to the number of indoor unit as shown in Table 1.
After modification, press the RESET button.

Table 1

	1 unit operation	2 units operation	3 units operation	4 units operation
No. 1 unit	No modification	Same as at left	Same as at left	Same as at left
No. 2 unit	—	Solder J1	Same as at left	Same as at left
No. 3 unit	—	—	Solder J2	Same as at left
No. 4 unit	—	—	—	Solder both J1 and J2

How to set the remote controller exclusively for particular indoor unit
After you turn the breaker ON, the first remote controller that sends the signal to the indoor unit will be regarded as the remote controller for the indoor unit.
The indoor unit will only accept the signal from the remote controller that has been assigned to the indoor unit once they are set.
The setting will be cancelled if the breaker has turned OFF, or the power supply has shut down.
Please conduct the above setting once again after the power has restored.

7-3. AUTO RESTART FUNCTION

When the indoor unit is controlled with the remote controller, the operation mode, the set temperature, and the fan speed are memorized by the indoor electronic control P.C. board. “AUTO RESTART FUNCTION” automatically starts operation in the same mode just before the shut-off of the main power.

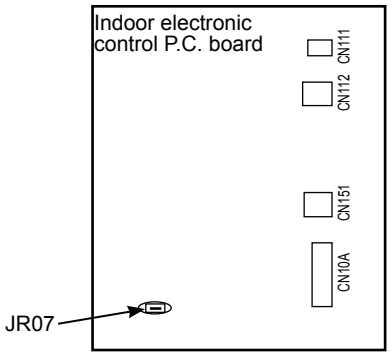
Operation

① If the main power has been cut, the operation settings remain.
② After the power is restored, the unit restarts automatically according to the memory.
(However, it takes at least 3 minutes for the compressor to start running.)

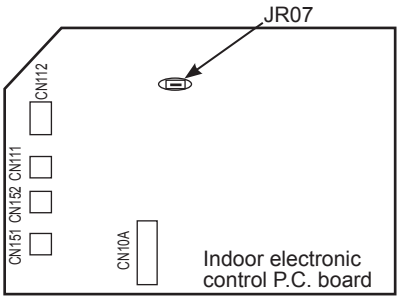
How to disable “AUTO RESTART FUNCTION”

① Turn OFF the main power of the unit.
② Solder the Jumper wire JR07 on the indoor electronic control P.C. board. (Refer to 9-7.)

MSZ-HE09/12/15/18NA



MSZ-HE24NA



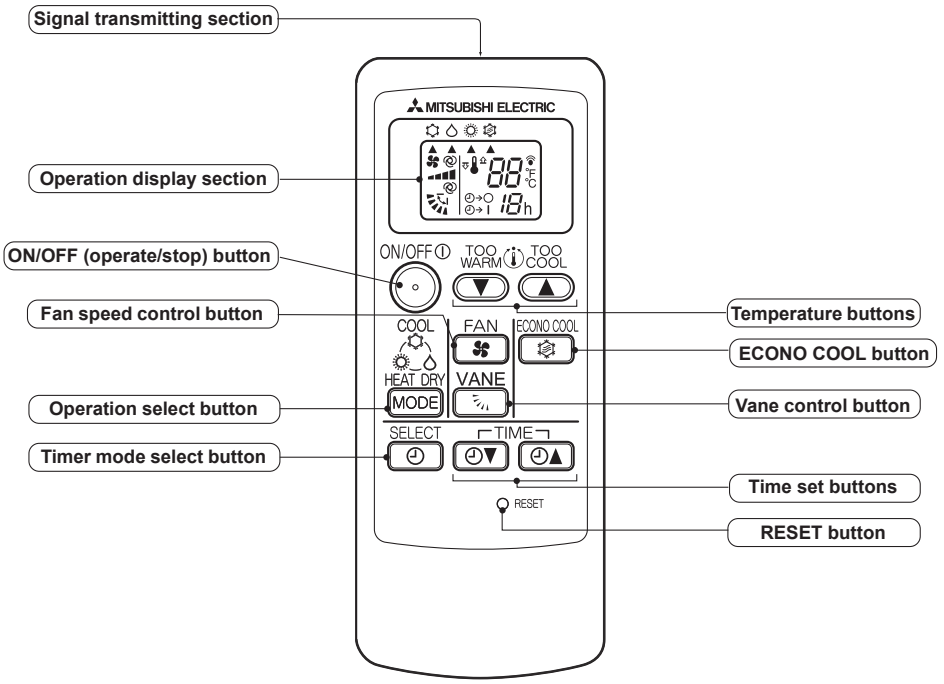
NOTE:

- The operation settings are memorized when 10 seconds have passed after the indoor unit was operated with the remote controller.
- If main power is turned OFF or a power failure occurs while AUTO START/STOP timer is active, the timer setting is cancelled.
- If the unit has been OFF with the remote controller before power failure, the auto restart function does not work as the power button of the remote controller is OFF.
- To prevent breaker OFF due to the rush of starting current, systematize other home appliance not to turn ON at the same time.
- When some air conditioners are connected to the same supply system, if they are operated before power failure, the starting current of all the compressors may flow simultaneously at restart.
  Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current by adding to the system that allows the units to start one by one.

8 MICROPROCESSOR CONTROL

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA MSZ-HE24NA

WIRELESS REMOTE CONTROLLER



NOTE: Last setting will be stored after the unit is turned OFF with the remote controller. Indoor unit receives the signal of the remote controller with beeps.

INDOOR UNIT DISPLAY SECTION

Operation Indicator lamp

The operation indicator at the right side of the indoor unit indicates the operation state.

• The following indication applies regardless of shape of the indication.

Indication	Operation state	Room temperature
☀ ☀	The unit is operating to reach the set temperature	About 4°F (2°C) or more away from set temperature
☀ ○	The room temperature is approaching the set temperature	About 2 to 4°F(1 to 2°C) from set temperature

☀ Lighted
☼ Blinking
○ Not lighted

8-1. COOL (☼) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select COOL mode with OPERATION SELECT button.
(3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.
The setting range is 61 ~ 88°F (16 ~ 31°C).

1. Coil frost prevention

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the coil from frosting.
When the temperature of indoor heat exchanger becomes too low, the coil frost prevention mode works.
The indoor fan operates at the set speed and the compressor stops. This mode continues until the temperature of indoor heat exchanger rises.

2. Low outside temperature operation

When the outside temperature is lower, low outside temperature operation starts, and the outdoor fan slows or stops.

8-2. DRY (♢) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select DRY mode with OPERATION SELECT button.
(3) The set temperature is determined from the initial room temperature.

1. Coil frost prevention

Coil frost prevention works the same way as that in COOL mode. (8-1.1.)

2. Low outside temperature operation

Low outside temperature operation works the same way as that in COOL mode. (8-1.2.)

8-3. HEAT (☼) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select HEAT mode with OPERATION SELECT button.
(3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.
The setting range is 61 ~ 88°F (16 ~ 31°C).

1. Cold air prevention control

When the compressor is not operating or is starting, and the temperature of indoor heat exchanger and/or the room temperature is low or when defrosting is being done, the indoor fan will stop or rotate in Very Low speed.

2. High pressure protection

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the condensing pressure from increasing excessively.
When the temperature of indoor heat exchanger becomes too high, the high pressure protection works.
The indoor fan operates following the cold air prevention control. This mode continues until the temperature of indoor heat exchanger falls.

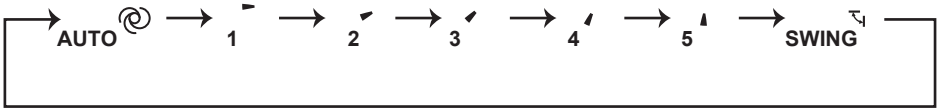
3. Defrosting

Defrosting starts when the temperature of outdoor heat exchanger becomes too low.
The compressor stops once, the indoor/outdoor fans stop, the 4-way valve reverses and the compressor re-starts.
This mode continues until the temperature of outdoor heat exchanger rises or the fixed time passes.

8-4. AUTO VANE OPERATION

1. Horizontal vane

(1) Vane motor drive
These models are equipped with a stepping motor for the horizontal vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approximately 12 V) transmitted from indoor microprocessor.
(2) The horizontal vane angle and mode change as follows by pressing VANE CONTROL button.



(3) Positioning
To confirm the standard position, the vane moves until it touches the vane stopper. Then the vane is set to the selected angle.
Confirming of standard position is performed in the following cases:
(a) When the operation starts or finishes (including timer operation).
(b) When the test run starts.
(4) VANE AUTO (@) mode
In VANE AUTO mode, the microprocessor automatically determines the vane angle to make the optimum room temperature distribution.

In COOL and DRY operation
Vane angle is fixed to Horizontal position.

In HEAT operation
Vane angle is fixed to Angle 5.

(5) STOP (operation OFF) and ON TIMER standby
In the following cases, the horizontal vane returns to the closed position.
(a) When OPERATE/STOP (ON/OFF) button is pressed (POWER OFF).
(b) When the operation is stopped by the emergency operation.
(c) When ON TIMER is ON standby.

(6) Dew prevention
During COOL or DRY operation with the vane angle at Angle 4 or 5 when the compressor cumulative operation time exceeds 1 hour, the vane angle automatically changes to Angle 1 for dew prevention.

(7) SWING ( ) mode
By selecting SWING mode with VANE CONTROL button, the horizontal vane swings vertically.

(8) Cold air prevention in HEAT operation
The horizontal vane position is set to Upward.

(9) ECONO COOL ( ) operation (ECONOmical operation)
When ECONO COOL button is pressed in COOL mode, set temperature is automatically set 4°F(2°C) higher.
Also the horizontal vane swings in various cycle.
SWING operation makes you feel cooler than set temperature. So, even though the set temperature is higher, the air conditioner can keep comfort. As a result, energy can be saved.
To cancel this operation, select a different mode or press one of the following buttons in ECONO COOL operation: ECONO COOL or VANE CONTROL button.

8-5. TIMER OPERATION

1. How to set the timer

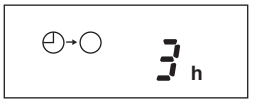
(1) Press OPERATE/STOP (ON/OFF) button to start the air conditioner.

(2) Press TIMER MODE SELECT button (SELECT) to select the operation.
" ◴→◯ "(OFF TIMER) ➔ " ◴→| "(ON TIMER) ➔ TIMER RELEASE
Each time this button is pressed, the timer mode is changed in sequence.

(3) Press TIME SET button (TIME) to set the timer.
Each time this button is pressed, the set time increases by 1 hour.

NOTE 1. Be sure to place the remote controller at the position where its signal can reach the air conditioner even during TIMER operation.
2. Reset the timer in the following cases, or the set time may deviate and other malfunctions may occur.
• A power failure occurs.
• The circuit breaker functions.
3. The OFF TIMER and ON TIMER can not be set at the same time.

(Example 1) Setting to stop the air conditioner 3 hours later.
① Press " SELECT " button to select " ◴→◯ " (OFF TIMER).
② Press " TIME " button to set the "3h".



(Example 2) Setting to operate the air conditioner 7 hours later.
① Press " SELECT " button to select " ◴→| "(ON TIMER).
② Press " TIME " button to set the "7h".

2. To release the timer

Press " SELECT " button until " ◴→◯ "(OFF TIMER) and " ◴→| "(ON TIMER) are not displayed.

8-6. EMERGENCY/TEST OPERATION

In the case of test run operation or emergency operation, use EMERGENCY OPERATION switch on the right side of the indoor unit. Emergency operation is available when the remote controller is missing or has failed, or when the batteries in the remote controller are running down. The unit will start and OPERATION INDICATOR lamp will light up.

The first 30 minutes of operation is the test run operation. This operation is for servicing. The indoor fan runs at High speed and the temperature control does not work.

After 30 minutes of test run operation, the system shifts to EMERGENCY COOL/HEAT MODE with a set temperature of 75°F (24°C). The fan speed shifts to Med.

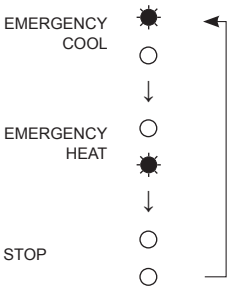
All protective operations such as the coil frost prevention works even in the test run or emergency operation.

In the test run or emergency operation, the horizontal vane operates in VANE AUTO (@) mode.

Emergency operation continues until EMERGENCY OPERATION switch is pressed once or twice or the unit receives any signal from the remote controller. In the latter case, normal operation will start.

Operation mode	COOL	HEAT
Set temperature	75°F(24°C)	75°F(24°C)
Fan speed	Med.	Med.
Horizontal vane	Auto	Auto

The operation mode is indicated by the Operation Indicator lamp as following



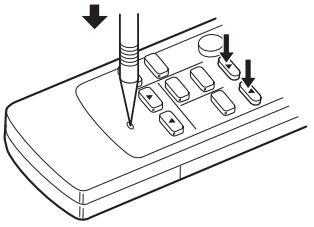
NOTE: Do not press EMERGENCY OPERATION switch during normal operation.

8-7. 3-MINUTE TIME DELAY OPERATION

When the system turns OFF, compressor will not restart for 3 minutes as 3-minute time delay function operates to protect compressor from overload.

8-8. Changing temperature indication (°F / °C)

- The preset unit is °F.
- °F → °C: Press RESET button while the temperature buttons are pressed.
- °C → °F: Press RESET button or remove the batteries .



Press RESET button gently using a thin instrument.

9 TROUBLESHOOTING

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA MSZ-HE24NA

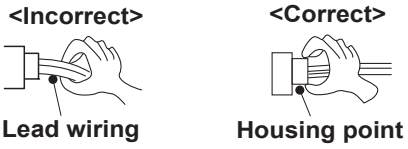
9-1. CAUTIONS ON TROUBLESHOOTING

1. Before troubleshooting, check the following

1) Check the power supply voltage.
2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

1) Before servicing the air conditioner, be sure to turn OFF the unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the P.C. board.
3) When removing the P.C. board, hold the edge of the board with care NOT to apply stress on the components.
4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



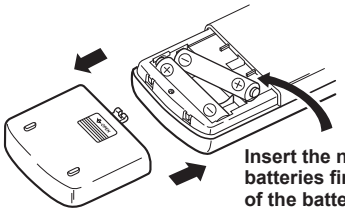
3. Troubleshooting procedure

1) Check if the OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF to indicate an abnormality. To make sure, check how many times the OPERATION INDICATOR lamp is flashing ON and OFF before starting service work.
2) Before servicing check that the connector and terminal are connected properly.
3) When the P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
4) When troubleshooting, refer to 9-2, 9-3 and 9-4.

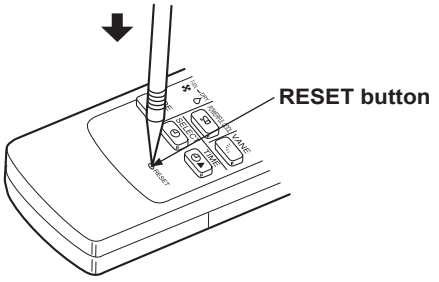
4. How to replace batteries

Weak batteries may cause the remote controller malfunction.
In this case, replace the batteries to operate the remote controller normally.

① Remove the back lid and insert batteries.
Then reattach the back lid.



② Press RESET button with a thin instrument, and then use the remote controller.

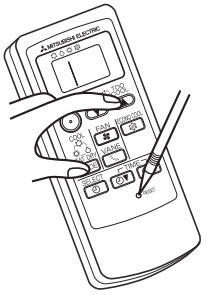


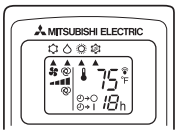
NOTE: 1. If RESET button is not pressed, the remote controller may not operate correctly.
2. This remote controller has a circuit to automatically reset the microcomputer when batteries are replaced. This function is equipped to prevent the microcomputer from malfunctioning due to the voltage drop caused by the battery replacement.
3. Do not use the leaking batteries.

9-2. FAILURE MODE RECALL FUNCTION

Outline of the function
This air conditioner can memorize the abnormal condition which has occurred once.
Even though LED indication listed on the troubleshooting check table (9-4.) disappears, the memorized failure details can be recalled.

1. Flow chart of failure mode recall function for the indoor/outdoor unit





※1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Operational procedure

The cause of abnormality cannot be found because the abnormality does not recur.

Setting up the failure mode recall function

Turn ON the power supply.
<Preparation of the remote controller>
① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.
② First, release RESET button.
Hold down the other two buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed.
Then release the buttons.

Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. ※1

Judgment of indoor/outdoor abnormality

Does upper lamp of OPERATION INDICATOR lamp on the indoor unit blink at the interval of 0.5 seconds?
Blinks: Either indoor or outdoor unit is abnormal.
Beep is emitted at the same timing as the blinking of upper lamp of OPERATION INDICATOR lamp. ※2

No (OFF) → Indoor unit is normal.
But the outdoor unit might be abnormal because there are some abnormalities that cannot be recalled with this way.
Check if outdoor unit is abnormal according to the detailed outdoor unit failure mode recall function.

※1 Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Yes (Blinks)

Before blinking, does upper lamp of OPERATION INDICATOR lamp stay ON for 3 seconds?
Stays ON for 3 seconds (without beep): The outdoor unit is abnormal.

Yes → The outdoor unit is abnormal.
Check the blinking pattern, and identify the abnormal point by referring to the indoor unit failure mode table. (Refer to outdoor unit service manual.)
Make sure to check at least two consecutive blinking cycles. ※3

No → The indoor unit is abnormal.
Check the blinking pattern, and identify the abnormal point by referring to the indoor unit failure mode table. (Refer to 9-2.2)
Make sure to check at least two consecutive blinking cycles. ※2

Releasing the failure mode recall function

Release the failure mode recall function by the following procedures.
Turn OFF the power supply and turn it ON again.
Press RESET button of the remote controller.

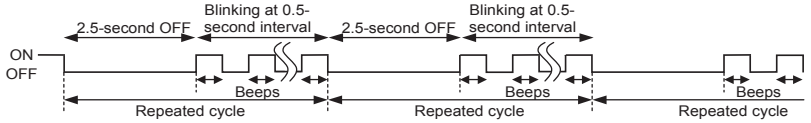
Repair the failure parts.

Deleting the memorized abnormal condition

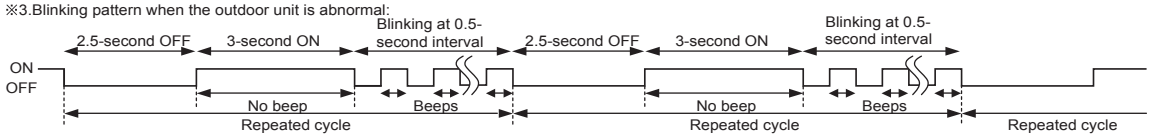
① After repairing the unit, recall the failure mode again according to "Setting up the failure mode recall function" mentioned above.
② Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit.
③ Press EMERGENCY OPERATION switch so that the memorized abnormal condition is deleted.
④ Release the failure mode recall function according to "Releasing the failure mode recall function" mentioned above.

NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when the indoor unit is abnormal:



※3.Blinking pattern when the outdoor unit is abnormal:

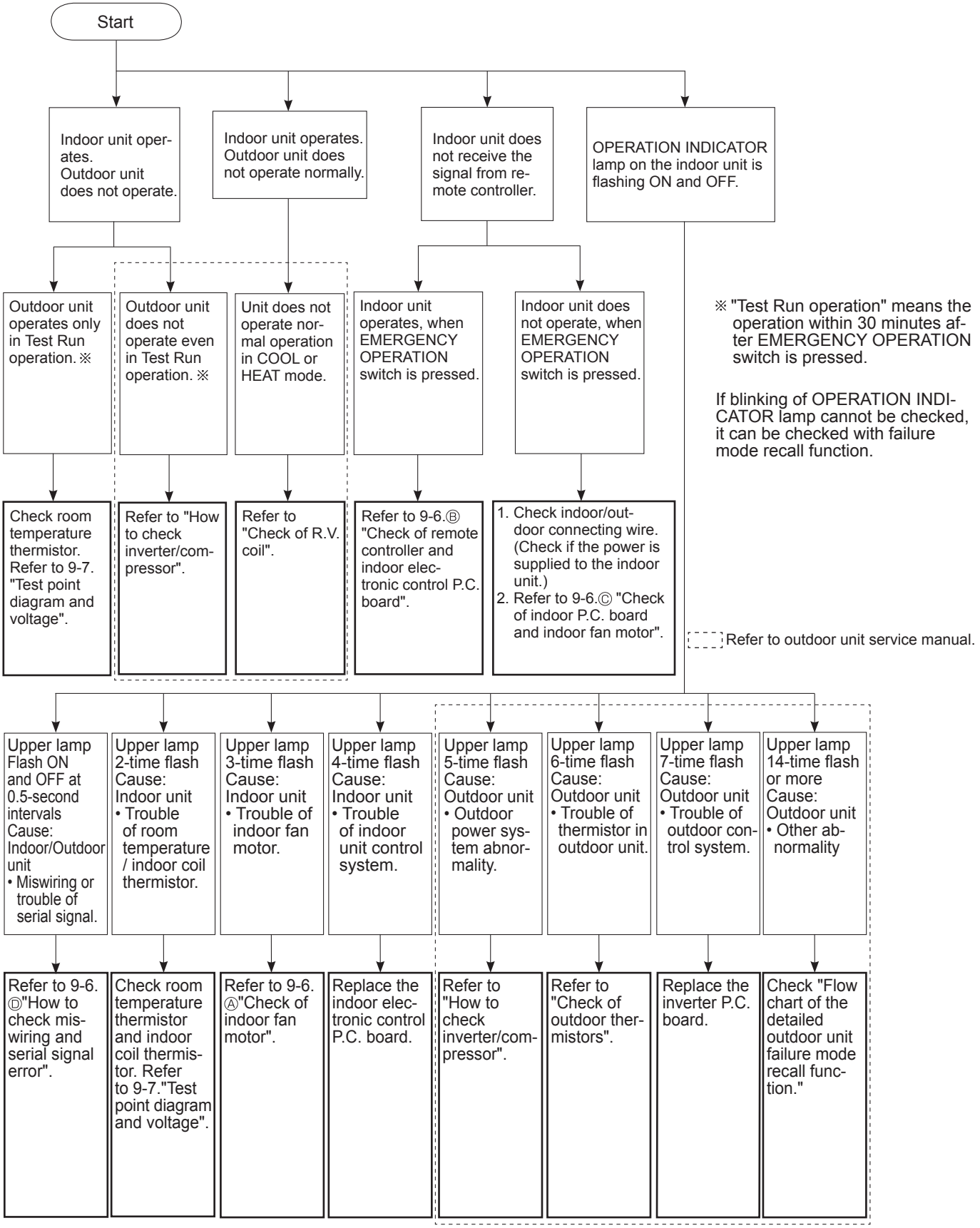


2. Indoor unit failure mode table

Upper lamp of OPERATION INDICATOR lamp	Abnormal point (Failure mode)	Condition	Remedy
Not lighted	Normal	—	—
1-time flash every 0.5-second	Room temperature thermistor	The room temperature thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the room temperature thermistor (9-7.).
2-time flash 2.5-second OFF	Indoor coil thermistor	The indoor coil thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the main indoor coil thermistor, the sub indoor coil thermistor (9-7.).
3-time flash 2.5-second OFF	Serial signal	The serial signal from outdoor unit is not received for a maximum of 6 minutes.	Refer to 9-6.Ⓓ "How to check miswiring and serial signal error".
11-time flash 2.5-second OFF	Indoor fan motor	The rotational frequency feedback signal is not emitted for 12 seconds after the indoor fan motor is operated.	Refer to 9-6.Ⓐ "Check of indoor fan motor".
12-time flash 2.5-second OFF	Indoor control system	It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	Replace the indoor electronic control P.C. board.

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (9-4.).

9-3. INSTRUCTION OF TROUBLESHOOTING


Start
Indoor unit operates. Outdoor unit does not operate.
Indoor unit operates. Outdoor unit does not operate normally.
Indoor unit does not receive the signal from remote controller.
OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF.
Outdoor unit operates only in Test Run operation. ※
Outdoor unit does not operate even in Test Run operation. ※
Unit does not operate normal operation in COOL or HEAT mode.
Indoor unit operates, when EMERGENCY OPERATION switch is pressed.
Indoor unit does not operate, when EMERGENCY OPERATION switch is pressed.
※ "Test Run operation" means the operation within 30 minutes after EMERGENCY OPERATION switch is pressed.
If blinking of OPERATION INDICATOR lamp cannot be checked, it can be checked with failure mode recall function.
Check room temperature thermistor. Refer to 9-7. "Test point diagram and voltage".
Refer to "How to check inverter/compressor".
Refer to "Check of R.V. coil".
Refer to 9-6.Ⓑ "Check of remote controller and indoor electronic control P.C. board".
1. Check indoor/outdoor connecting wire. (Check if the power is supplied to the indoor unit.)
2. Refer to 9-6.Ⓒ "Check of indoor P.C. board and indoor fan motor".
Refer to outdoor unit service manual.
Upper lamp Flash ON and OFF at 0.5-second intervals Cause: Indoor/Outdoor unit • Miswiring or trouble of serial signal.
Upper lamp 2-time flash Cause: Indoor unit • Trouble of room temperature / indoor coil thermistor.
Upper lamp 3-time flash Cause: Indoor unit • Trouble of indoor fan motor.
Upper lamp 4-time flash Cause: Indoor unit • Trouble of indoor unit control system.
Upper lamp 5-time flash Cause: Outdoor unit • Outdoor power system abnormality.
Upper lamp 6-time flash Cause: Outdoor unit • Trouble of thermistor in outdoor unit.
Upper lamp 7-time flash Cause: Outdoor unit • Trouble of outdoor control system.
Upper lamp 14-time flash or more Cause: Outdoor unit • Other abnormality
Refer to 9-6. Ⓓ"How to check miswiring and serial signal error".
Check room temperature thermistor and indoor coil thermistor. Refer to 9-7."Test point diagram and voltage".
Refer to 9-6. Ⓐ"Check of indoor fan motor".
Replace the indoor electronic control P.C. board.
Refer to "How to check inverter/compressor".
Refer to "Check of outdoor thermistors".
Replace the inverter P.C. board.
Check "Flow chart of the detailed outdoor unit failure mode recall function."

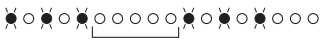
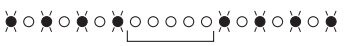
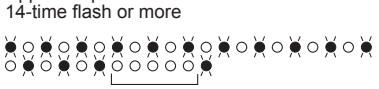
9-4. TROUBLESHOOTING CHECK TABLE

Before taking measures, make sure that the symptom reappears for accurate troubleshooting.
When the indoor unit has started operation and detected an abnormality of the following condition (the first detection after the power ON), the indoor fan motor turns OFF and OPERATION INDICATOR lamp flashes.

OPERATION INDICATOR

☼ ○

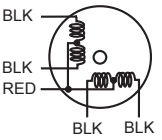
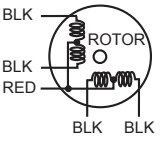
● Lighted
☼ Blinking
○ Not lighted

No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Remedy
1	Miswiring or serial signal	Upper lamp flashes. 0.5-second ON 0.5-second OFF	Indoor unit and outdoor unit do not operate.	The serial signal from the outdoor unit is not received for 6 minutes.	• Refer to 9-6. Ⓓ "How to check miswiring and serial signal error".
2	Indoor coil thermistor Room temperature thermistor	Upper lamp flashes. 2-time flash 2.5-second OFF		The indoor coil or the room temperature thermistor is short or open circuit.	• Refer to the characteristics of indoor coil thermistor, and the room temperature thermistor (9-7.).
3	Indoor fan motor	Upper lamp flashes. 3-time flash  2.5-second OFF		The rotational frequency feedback signal is not emitted during the indoor fan operation.	• Refer to 9-6. Ⓐ "Check of indoor fan motor".
4	Indoor control system	Upper lamp flashes. 4-time flash  2.5-second OFF		It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	• Replace the indoor electronic control P.C. board.
5	Outdoor power system	Upper lamp flashes. 5-time flash 2.5-second OFF		It consecutively occurs 3 times that the compressor stops for overcurrent protection or start-up failure protection within 1 minute after start-up.	• Refer to "How to check of inverter/compressor". Refer to outdoor unit service manual • Check the stop valve.
6	Outdoor thermistors	Upper lamp flashes. 6-time flash 2.5-second OFF		The outdoor thermistors short or open circuit during the compressor operation.	• Refer to "Check of outdoor thermistor". Refer to outdoor unit service manual.
7	Outdoor control system	Upper lamp flashes. 7-time flash 2.5-second OFF		It cannot properly read data in the nonvolatile memory of the inverter P.C. board.	• Replace the inverter P.C. board. Refer to outdoor unit service manual.
8	Other abnormality	Upper lamp flashes. 14-time flash or more  2.5-second OFF		An abnormality other than above mentioned is detected.	• Check the stop valve. • Check the 4-way valve. • Check the abnormality in detail using the failure mode recall function for outdoor unit.
9	Outdoor control system	Upper lamp lights up ●	Outdoor unit does not operate	It cannot properly read data in the nonvolatile memory of the inverter P.C. board.	• Check the blinking pattern of the LED on the inverter P.C. board.

9-5. TROUBLE CRITERION OF MAIN PARTS

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA MSZ-HE24NA

<table>
<tr><th>Part name</th><th>Check method and criterion</th><th>Figure</th></tr>
<tr><td>Room temperature thermistor (RT11)
Indoor coil thermistor (RT12, RT13)</td><td>Measure the resistance with a tester.

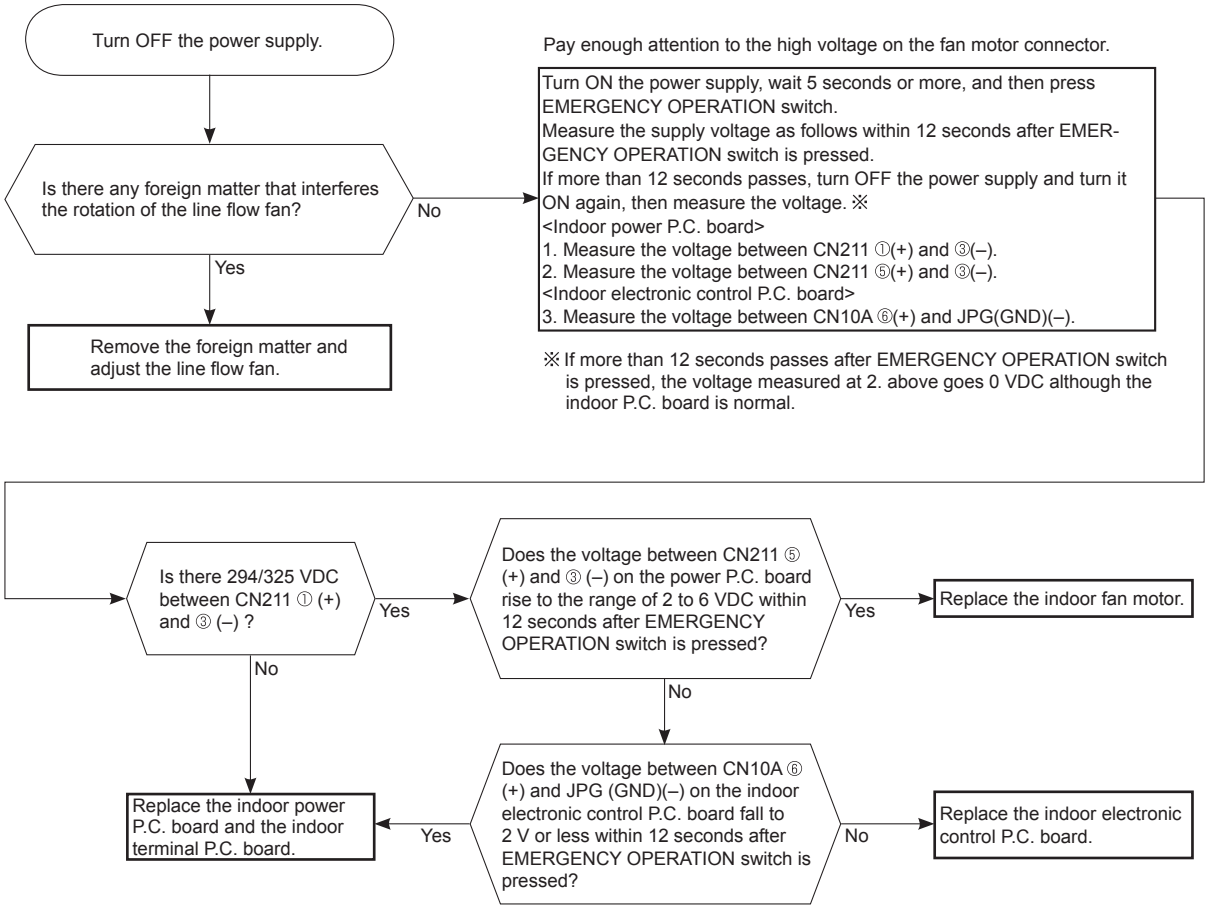
Refer to 9-7. "Test point diagram and voltage", 2 or 3. "Indoor electronic control P.C. board", for the chart of thermistor.</td><td></td></tr>
<tr><td>Indoor fan motor (MF)</td><td>Check 9-6.Ⓐ</td><td></td></tr>
<tr><td>MSZ-HE09/12/15/18NA
Vane motor (MV)</td><td>Measure the resistance between the terminals with a tester.
(Temperature: 50 - 86°F (10 - 30°C))
<table><tr><th>Color of the lead wire</th><th>Normal</th></tr><tr><td>RED - BLK</td><td>223 - 268 Ω</td></tr></table></td><td> 
</td></tr>
<tr><td>MSZ-HE24NA
Horizontal vane motor (MV)</td><td>Measure the resistance between the terminals with a tester.
(Part temperature 50 ~ 86°F (10 ~ 30°C))
<table><tr><th></th><th>Color of the lead wire</th><th>Normal</th></tr><tr><td>Horizontal vane motor (MV)</td><td>RED-BLK</td><td>313 ~ 375 Ω</td></tr></table></td><td> 
</td></tr>
</table>

9-6. TROUBLESHOOTING FLOW

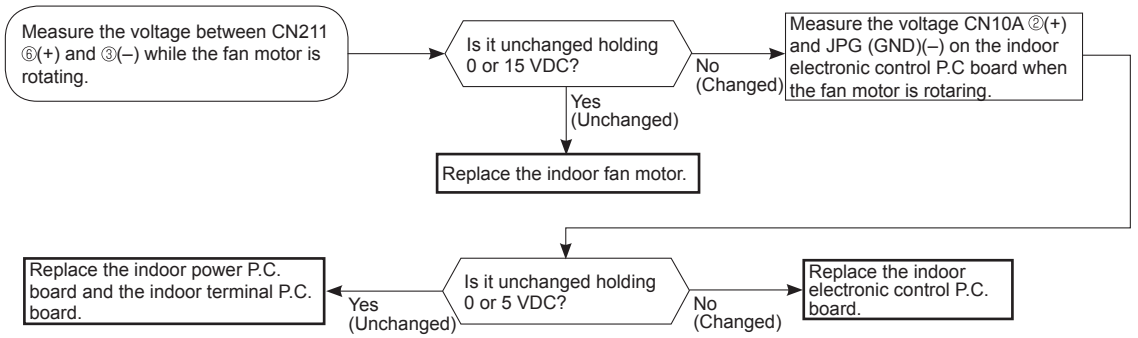
Ⓐ Check of indoor fan motor

MSZ-HE09/12/15/18NA

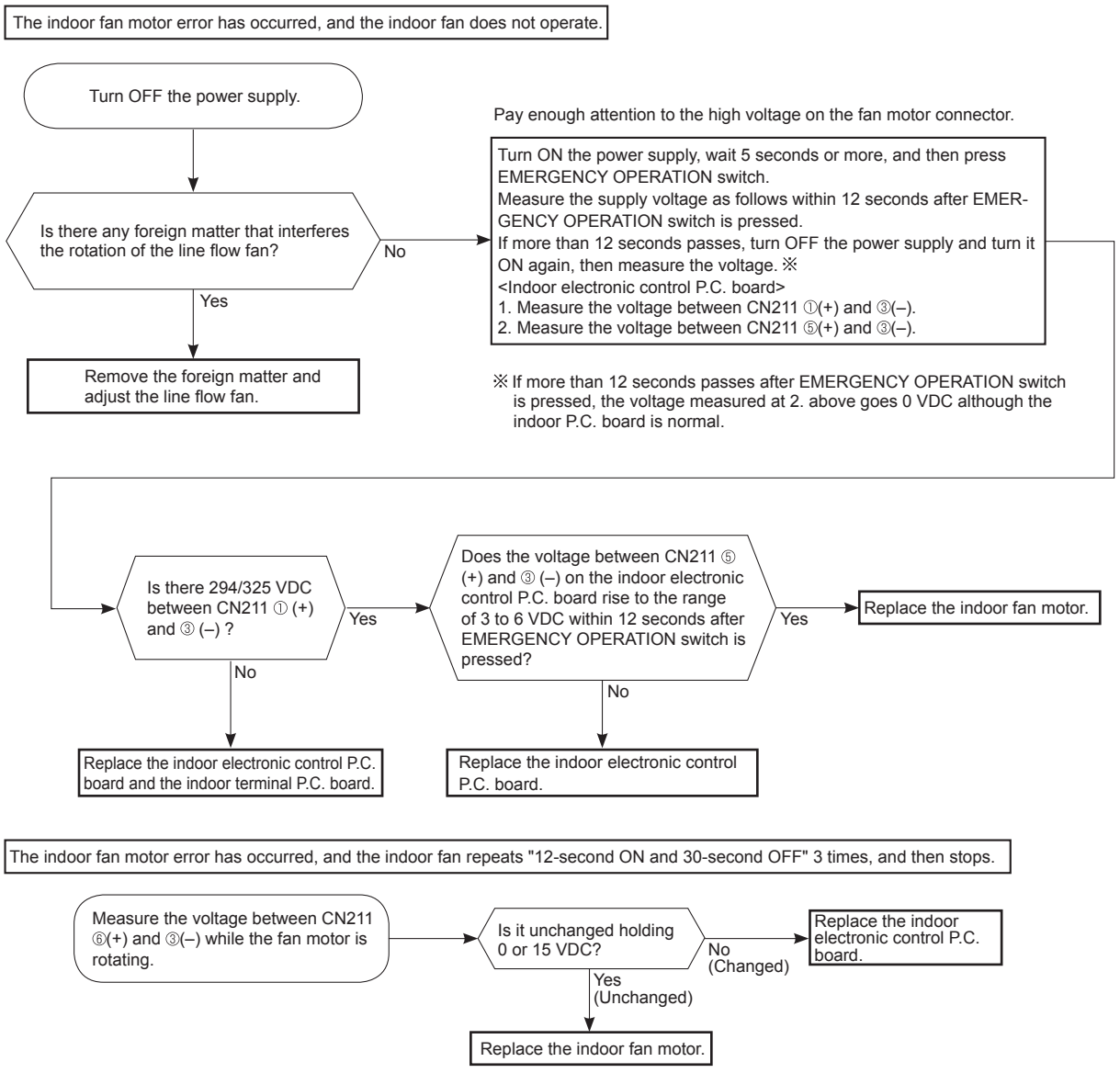
The indoor fan motor error has occurred, and the indoor fan does not operate.


Turn OFF the power supply.
Is there any foreign matter that interferes the rotation of the line flow fan?
No
Yes
Remove the foreign matter and adjust the line flow fan.
Pay enough attention to the high voltage on the fan motor connector.
Turn ON the power supply, wait 5 seconds or more, and then press EMERGENCY OPERATION switch.
Measure the supply voltage as follows within 12 seconds after EMERGENCY OPERATION switch is pressed.
If more than 12 seconds passes, turn OFF the power supply and turn it ON again, then measure the voltage. ※
<Indoor power P.C. board>
1. Measure the voltage between CN211 ①(+) and ③(–).
2. Measure the voltage between CN211 ⑤(+) and ③(–).
<Indoor electronic control P.C. board>
3. Measure the voltage between CN10A ⑥(+) and JPG(GND)(–).
※ If more than 12 seconds passes after EMERGENCY OPERATION switch is pressed, the voltage measured at 2. above goes 0 VDC although the indoor P.C. board is normal.
Is there 294/325 VDC between CN211 ① (+) and ③ (–) ?
Yes
No
Does the voltage between CN211 ⑤ (+) and ③ (–) on the power P.C. board rise to the range of 2 to 6 VDC within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
Replace the indoor fan motor.
No
Does the voltage between CN10A ⑥ (+) and JPG (GND)(–) on the indoor electronic control P.C. board fall to 2 V or less within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
Replace the indoor power P.C. board and the indoor terminal P.C. board.
No
Replace the indoor electronic control P.C. board.

The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.


Measure the voltage between CN211 ⑥(+) and ③(–) while the fan motor is rotating.
Is it unchanged holding 0 or 15 VDC?
No (Changed)
Measure the voltage CN10A ②(+) and JPG (GND)(–) on the indoor electronic control P.C board when the fan motor is rotaring.
Yes (Unchanged)
Replace the indoor fan motor.
Is it unchanged holding 0 or 5 VDC?
Yes (Unchanged)
Replace the indoor power P.C. board and the indoor terminal P.C. board.
No (Changed)
Replace the indoor electronic control P.C. board.

MSZ-HE24NA

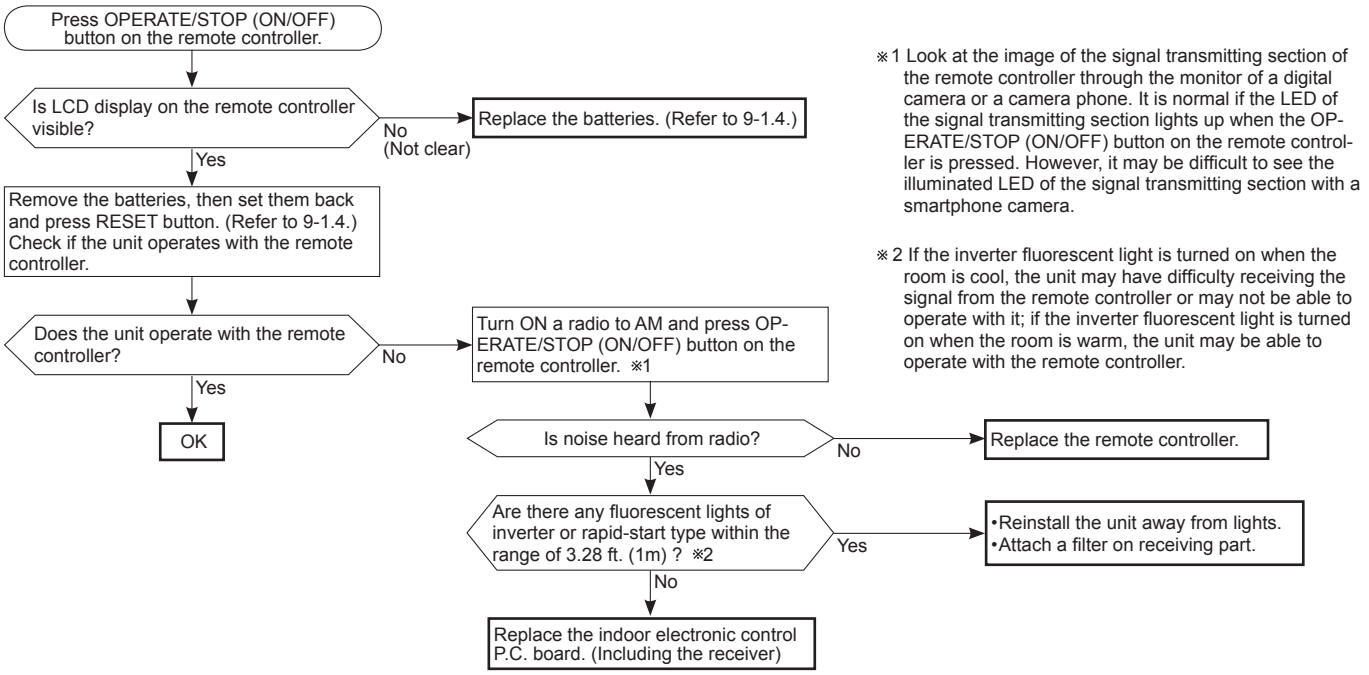

The indoor fan motor error has occurred, and the indoor fan does not operate.
Turn OFF the power supply.
Is there any foreign matter that interferes the rotation of the line flow fan?
No
Yes
Remove the foreign matter and adjust the line flow fan.
Pay enough attention to the high voltage on the fan motor connector.
Turn ON the power supply, wait 5 seconds or more, and then press EMERGENCY OPERATION switch.
Measure the supply voltage as follows within 12 seconds after EMERGENCY OPERATION switch is pressed.
If more than 12 seconds passes, turn OFF the power supply and turn it ON again, then measure the voltage. ※
<Indoor electronic control P.C. board>
1. Measure the voltage between CN211 ①(+) and ③(–).
2. Measure the voltage between CN211 ⑤(+) and ③(–).
※ If more than 12 seconds passes after EMERGENCY OPERATION switch is pressed, the voltage measured at 2. above goes 0 VDC although the indoor P.C. board is normal.
Is there 294/325 VDC between CN211 ① (+) and ③ (–) ?
Yes
No
Does the voltage between CN211 ⑤ (+) and ③ (–) on the indoor electronic control P.C. board rise to the range of 3 to 6 VDC within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
No
Replace the indoor fan motor.
Replace the indoor electronic control P.C. board and the indoor terminal P.C. board.
Replace the indoor electronic control P.C. board.

The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.
Measure the voltage between CN211 ⑥(+) and ③(–) while the fan motor is rotating.
Is it unchanged holding 0 or 15 VDC?
No (Changed)
Yes (Unchanged)
Replace the indoor electronic control P.C. board.
Replace the indoor fan motor.

Ⓑ Check of remote controller and indoor electronic control P.C. board

※Check if the remote controller is exclusive for this air conditioner.

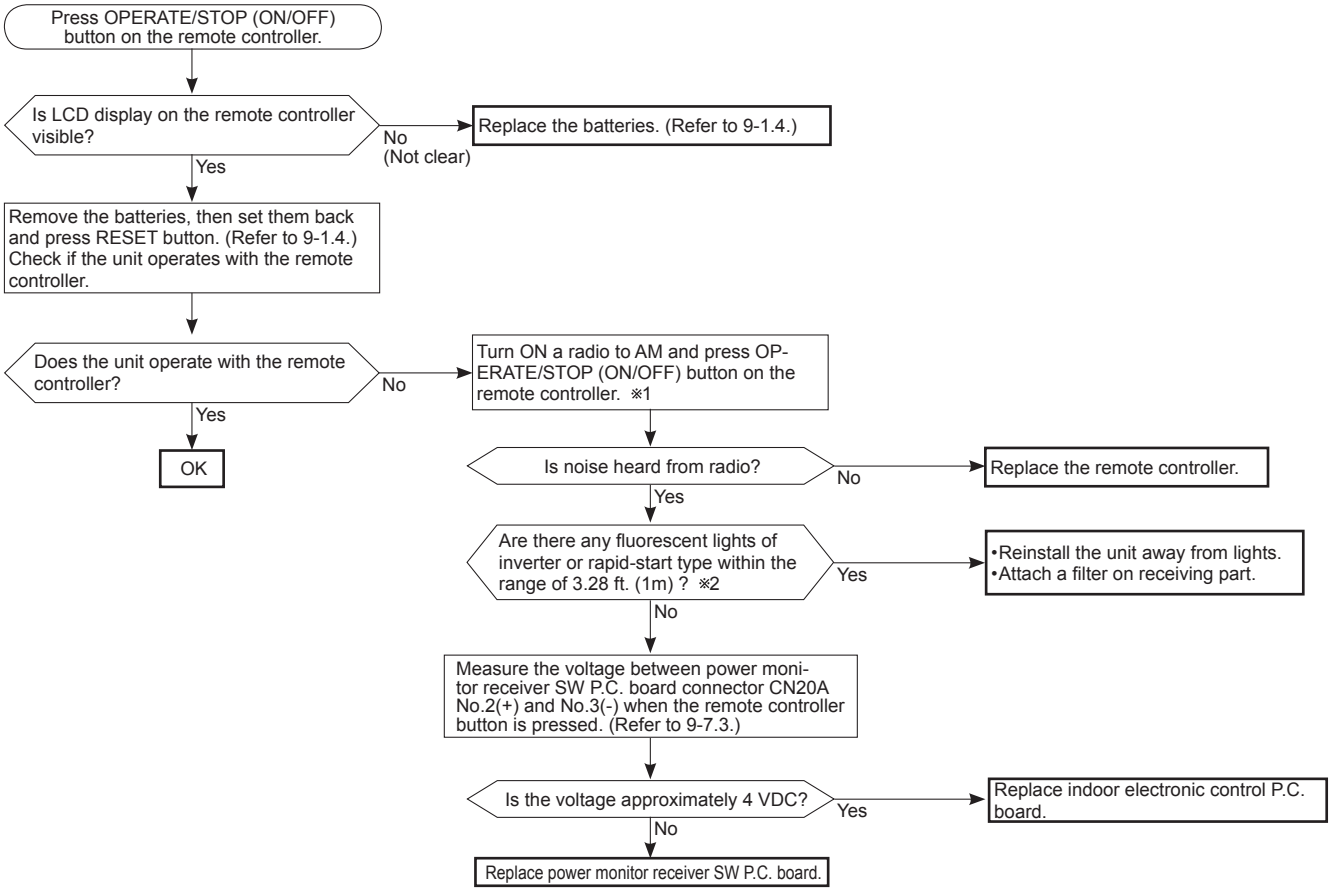
MSZ-HE09/12/15/18NA


Press OPERATE/STOP (ON/OFF) button on the remote controller.
Is LCD display on the remote controller visible?
No (Not clear)
Replace the batteries. (Refer to 9-1.4.)
Yes
Remove the batteries, then set them back and press RESET button. (Refer to 9-1.4.) Check if the unit operates with the remote controller.
Does the unit operate with the remote controller?
No
Turn ON a radio to AM and press OPERATE/STOP (ON/OFF) button on the remote controller. ※1
Yes
OK
Is noise heard from radio?
No
Replace the remote controller.
Yes
Are there any fluorescent lights of inverter or rapid-start type within the range of 3.28 ft. (1m) ? ※2
Yes
•Reinstall the unit away from lights.
•Attach a filter on receiving part.
No
Replace the indoor electronic control P.C. board. (Including the receiver)

※1 Look at the image of the signal transmitting section of the remote controller through the monitor of a digital camera or a camera phone. It is normal if the LED of the signal transmitting section lights up when the OPERATE/STOP (ON/OFF) button on the remote controller is pressed. However, it may be difficult to see the illuminated LED of the signal transmitting section with a smartphone camera.

※2 If the inverter fluorescent light is turned on when the room is cool, the unit may have difficulty receiving the signal from the remote controller or may not be able to operate with it; if the inverter fluorescent light is turned on when the room is warm, the unit may be able to operate with the remote controller.

MSZ-HE24NA


Press OPERATE/STOP (ON/OFF) button on the remote controller.
Is LCD display on the remote controller visible?
No (Not clear)
Replace the batteries. (Refer to 9-1.4.)
Yes
Remove the batteries, then set them back and press RESET button. (Refer to 9-1.4.) Check if the unit operates with the remote controller.
Does the unit operate with the remote controller?
No
Turn ON a radio to AM and press OPERATE/STOP (ON/OFF) button on the remote controller. ※1
Yes
OK
Is noise heard from radio?
No
Replace the remote controller.
Yes
Are there any fluorescent lights of inverter or rapid-start type within the range of 3.28 ft. (1m) ? ※2
Yes
•Reinstall the unit away from lights.
•Attach a filter on receiving part.
No
Measure the voltage between power monitor receiver SW P.C. board connector CN20A No.2(+) and No.3(-) when the remote controller button is pressed. (Refer to 9-7.3.)
Is the voltage approximately 4 VDC?
Yes
Replace indoor electronic control P.C. board.
No
Replace power monitor receiver SW P.C. board.

Ⓒ Check of indoor P.C. board and indoor fan motor

MSZ-HE09/12/15/18NA

Turn OFF the power supply.
Remove indoor fan motor connector CN211 from indoor power P.C. board and vane motor connector CN151 from the indoor electronic control P.C. board and turn ON the power supply.

Does the unit operate with the remote controller?
Does OPERATION INDICATOR lamp light up by pressing EMERGENCY OPERATION switch?

Yes → Measure the resistance of indoor fan motor. (Refer to 9-5.) → Short circuit: Replace the indoor fan motor.

Yes → Measure the resistance of the vane motor coil. (Refer to 9-5.) → Short circuit: Replace the vane motor and the indoor electronic control P.C. board.

No

Turn OFF the power supply.
Check both “parts side” and “pattern side” of the indoor terminal P.C. board visually.

Be sure to check both the fuse and the varistor in any case.

Is the varistor (NR11) burnt and the fuse (F11) blown? No

Is the fuse (F11) blown only? No

Yes → Replace the varistor (NR11) and fuse (F11). ※3

Yes

Measure the resistance between CN211 ①(+) and ③(-) of indoor fan motor connector. ※1, ※2

※1. The fan motor connector's ① lead wire is red, whereas ③ is black.
※2. Connect "+" of the tester to fan motor connector's ① lead wire, and “-” to ③ lead wire, otherwise the resistance cannot be measured properly.
※3. Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

Is the resistance 1MΩ or more? No → Replace the fuse (F11) and the indoor fan motor. ※3

Yes

Replace the fuse (F11). ※3

Measure the resistance of resistor (R111) on the indoor power P.C. board.

Is the resistance of resistor (R111) approximately 4 Ω? No → Replace the indoor power P.C. board, the indoor terminal P.C. board and the indoor fan motor.

Yes

Is there approximately 5 VDC between 5 V (+) and JPG (GND) (-) of the indoor electronic control P.C. board?
Is there approximately 9 to 13 VDC between 12 V (+) and JPG (GND) (-) of the indoor electronic control P.C. board?

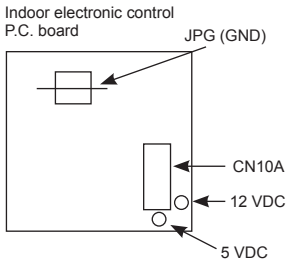
Yes → Replace the indoor fan motor.

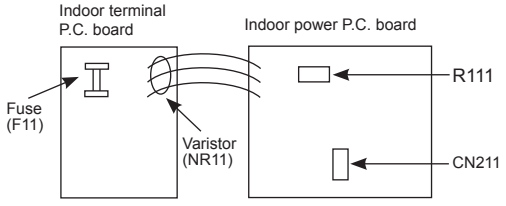
No

Are connector CN10A on the indoor electronic control P.C. board or lead wires disconnected? Yes → Connect the connector or repair disconnection.

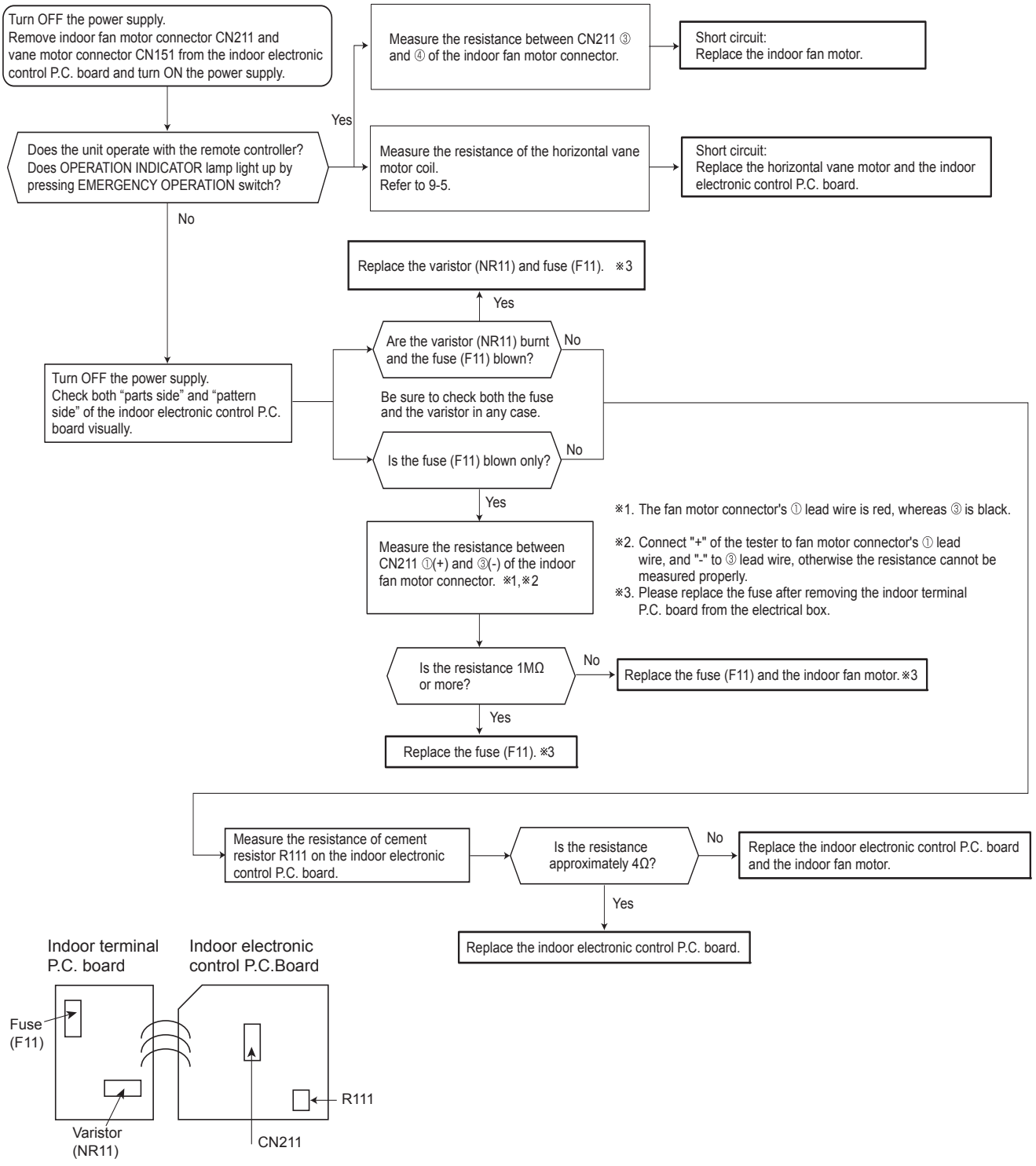
No

Replace the indoor electronic control P.C. board.



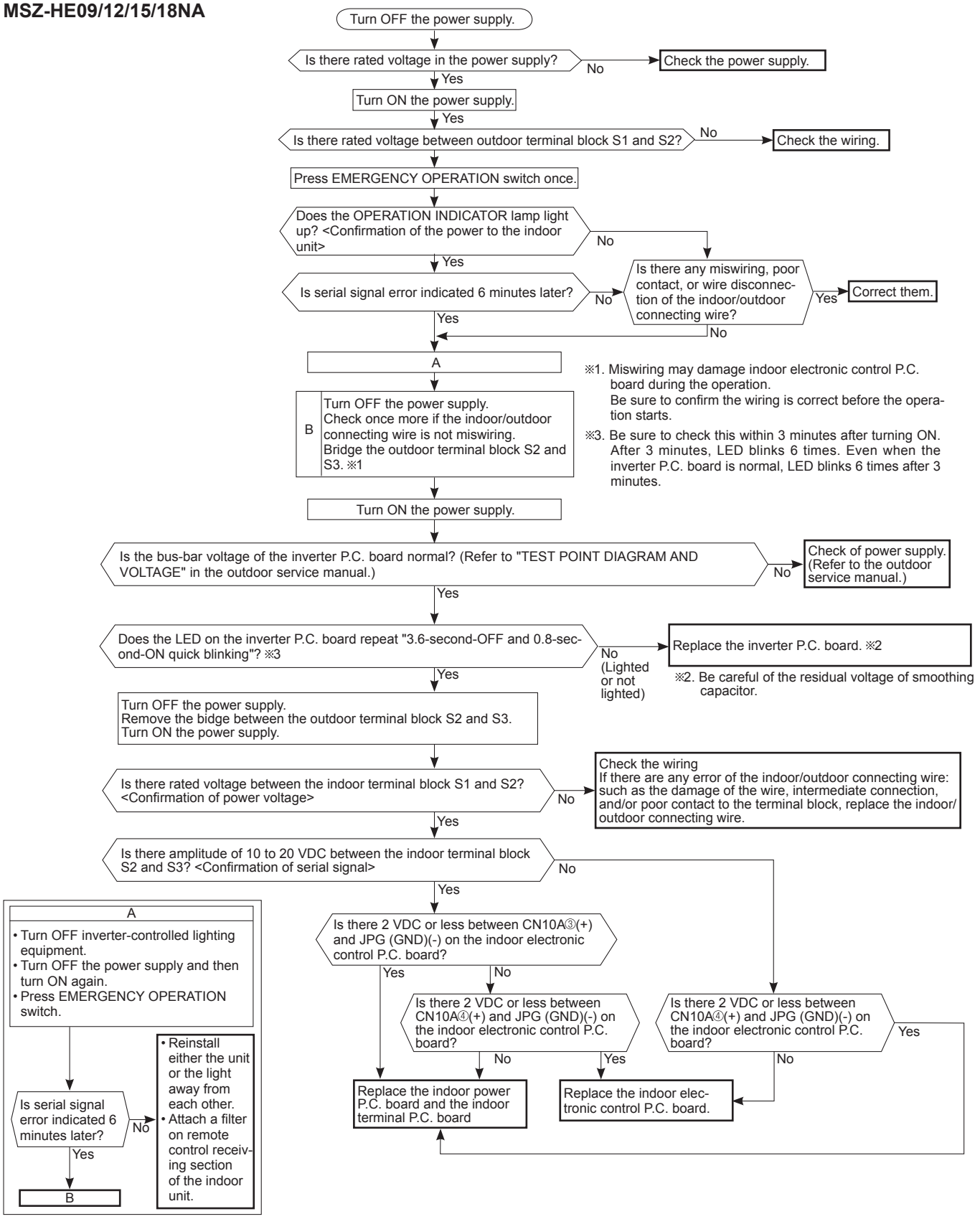


MSZ-HE24NA

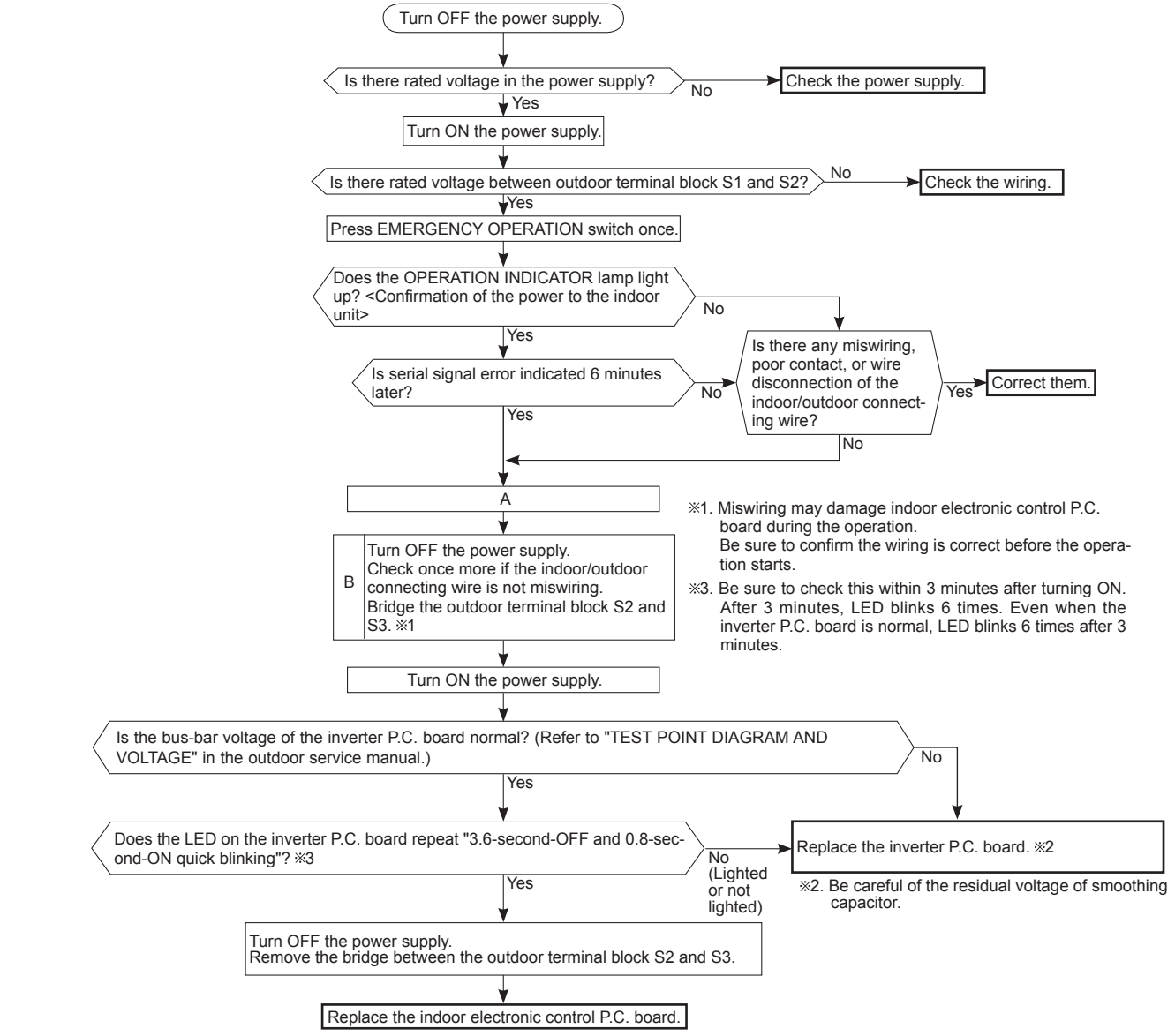

Turn OFF the power supply.
Remove indoor fan motor connector CN211 and vane motor connector CN151 from the indoor electronic control P.C. board and turn ON the power supply.
Does the unit operate with the remote controller? Does OPERATION INDICATOR lamp light up by pressing EMERGENCY OPERATION switch?
Yes
No
Measure the resistance between CN211 ③ and ④ of the indoor fan motor connector.
Short circuit: Replace the indoor fan motor.
Measure the resistance of the horizontal vane motor coil. Refer to 9-5.
Short circuit: Replace the horizontal vane motor and the indoor electronic control P.C. board.
Turn OFF the power supply.
Check both "parts side" and "pattern side" of the indoor electronic control P.C. board visually.
Are the varistor (NR11) burnt and the fuse (F11) blown?
No
Yes
Be sure to check both the fuse and the varistor in any case.
Is the fuse (F11) blown only?
No
Yes
Replace the varistor (NR11) and fuse (F11). ※3
Measure the resistance between CN211 ①(+) and ③(-) of the indoor fan motor connector. ※1,※2
※1. The fan motor connector's ① lead wire is red, whereas ③ is black.
※2. Connect "+" of the tester to fan motor connector's ① lead wire, and "-" to ③ lead wire, otherwise the resistance cannot be measured properly.
※3. Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.
Is the resistance 1MΩ or more?
No
Replace the fuse (F11) and the indoor fan motor. ※3
Yes
Replace the fuse (F11). ※3
Measure the resistance of cement resistor R111 on the indoor electronic control P.C. board.
Is the resistance approximately 4Ω?
No
Replace the indoor electronic control P.C. board and the indoor fan motor.
Yes
Replace the indoor electronic control P.C. board.
Indoor terminal P.C. board
Indoor electronic control P.C.Board
Fuse (F11)
Varistor (NR11)
CN211
R111

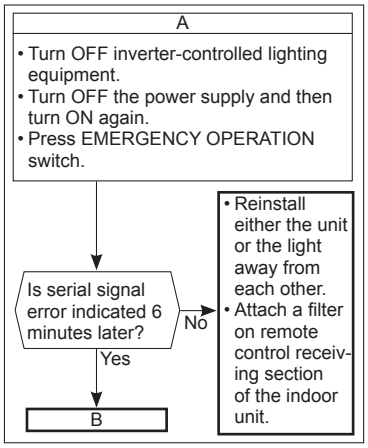
Ⓓ How to check miswiring and serial signal error

MSZ-HE09/12/15/18NA

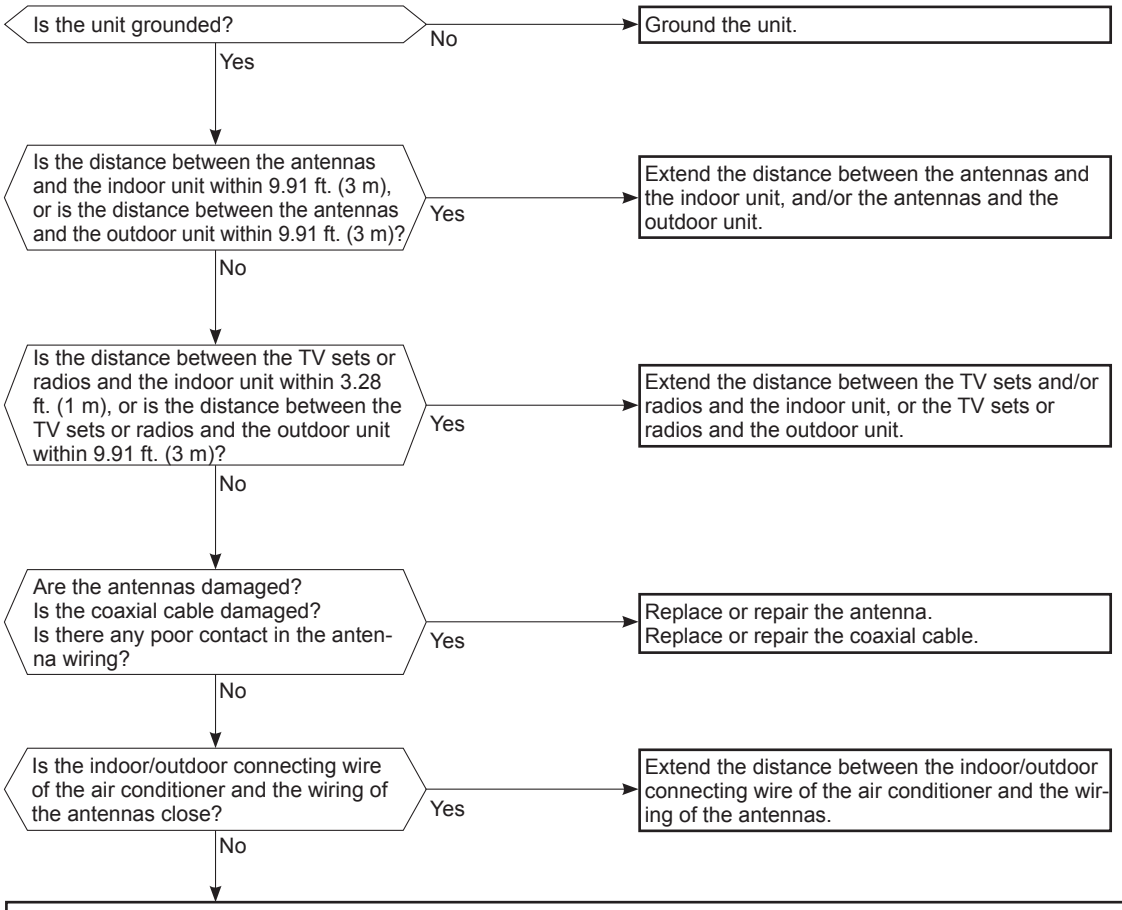

Turn OFF the power supply.
Is there rated voltage in the power supply?
No
Check the power supply.
Yes
Turn ON the power supply.
Yes
Is there rated voltage between outdoor terminal block S1 and S2?
No
Check the wiring.
Press EMERGENCY OPERATION switch once.
Does the OPERATION INDICATOR lamp light up? <Confirmation of the power to the indoor unit>
No
Yes
Is serial signal error indicated 6 minutes later?
No
Is there any miswiring, poor contact, or wire disconnection of the indoor/outdoor connecting wire?
Yes
Correct them.
Yes
No
A
B
Turn OFF the power supply.
Check once more if the indoor/outdoor connecting wire is not miswiring.
Bridge the outdoor terminal block S2 and S3. ※1
※1. Miswiring may damage indoor electronic control P.C. board during the operation.
Be sure to confirm the wiring is correct before the operation starts.
※3. Be sure to check this within 3 minutes after turning ON. After 3 minutes, LED blinks 6 times. Even when the inverter P.C. board is normal, LED blinks 6 times after 3 minutes.
Turn ON the power supply.
Is the bus-bar voltage of the inverter P.C. board normal? (Refer to "TEST POINT DIAGRAM AND VOLTAGE" in the outdoor service manual.)
No
Check of power supply. (Refer to the outdoor service manual.)
Yes
Does the LED on the inverter P.C. board repeat "3.6-second-OFF and 0.8-second-ON quick blinking"? ※3
No (Lighted or not lighted)
Replace the inverter P.C. board. ※2
※2. Be careful of the residual voltage of smoothing capacitor.
Yes
Turn OFF the power supply.
Remove the bidge between the outdoor terminal block S2 and S3.
Turn ON the power supply.
Is there rated voltage between the indoor terminal block S1 and S2? <Confirmation of power voltage>
No
Check the wiring
If there are any error of the indoor/outdoor connecting wire: such as the damage of the wire, intermediate connection, and/or poor contact to the terminal block, replace the indoor/outdoor connecting wire.
Yes
Is there amplitude of 10 to 20 VDC between the indoor terminal block S2 and S3? <Confirmation of serial signal>
No
Yes
Is there 2 VDC or less between CN10A③(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
Yes
No
Is there 2 VDC or less between CN10A④(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
No
Yes
Is there 2 VDC or less between CN10A④(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
Yes
No
Replace the indoor power P.C. board and the indoor terminal P.C. board
Replace the indoor electronic control P.C. board.
A
• Turn OFF inverter-controlled lighting equipment.
• Turn OFF the power supply and then turn ON again.
• Press EMERGENCY OPERATION switch.
Is serial signal error indicated 6 minutes later?
No
• Reinstall either the unit or the light away from each other.
• Attach a filter on remote control receiving section of the indoor unit.
Yes
B

MSZ-HE24NA


Turn OFF the power supply.
Is there rated voltage in the power supply?
No
Check the power supply.
Yes
Turn ON the power supply.
Is there rated voltage between outdoor terminal block S1 and S2?
No
Check the wiring.
Yes
Press EMERGENCY OPERATION switch once.
Does the OPERATION INDICATOR lamp light up? <Confirmation of the power to the indoor unit>
No
Yes
Is serial signal error indicated 6 minutes later?
No
Is there any miswiring, poor contact, or wire disconnection of the indoor/outdoor connecting wire?
Yes
Correct them.
Yes
No
A
B
Turn OFF the power supply.
Check once more if the indoor/outdoor connecting wire is not miswiring.
Bridge the outdoor terminal block S2 and S3. ※1
Turn ON the power supply.
Is the bus-bar voltage of the inverter P.C. board normal? (Refer to "TEST POINT DIAGRAM AND VOLTAGE" in the outdoor service manual.)
No
Yes
Does the LED on the inverter P.C. board repeat "3.6-second-OFF and 0.8-second-ON quick blinking"? ※3
No (Lighted or not lighted)
Replace the inverter P.C. board. ※2
Yes
Turn OFF the power supply.
Remove the bridge between the outdoor terminal block S2 and S3.
Replace the indoor electronic control P.C. board.
※1. Miswiring may damage indoor electronic control P.C. board during the operation.
Be sure to confirm the wiring is correct before the operation starts.
※3. Be sure to check this within 3 minutes after turning ON. After 3 minutes, LED blinks 6 times. Even when the inverter P.C. board is normal, LED blinks 6 times after 3 minutes.
※2. Be careful of the residual voltage of smoothing capacitor.


A
• Turn OFF inverter-controlled lighting equipment.
• Turn OFF the power supply and then turn ON again.
• Press EMERGENCY OPERATION switch.
Is serial signal error indicated 6 minutes later?
No
• Reinstall either the unit or the light away from each other.
• Attach a filter on remote control receiving section of the indoor unit.
Yes
B

Ⓔ Electromagnetic noise enters into TV sets or radios


Is the unit grounded?
No
Ground the unit.
Yes
Is the distance between the antennas and the indoor unit within 9.91 ft. (3 m), or is the distance between the antennas and the outdoor unit within 9.91 ft. (3 m)?
Yes
Extend the distance between the antennas and the indoor unit, and/or the antennas and the outdoor unit.
No
Is the distance between the TV sets or radios and the indoor unit within 3.28 ft. (1 m), or is the distance between the TV sets or radios and the outdoor unit within 9.91 ft. (3 m)?
Yes
Extend the distance between the TV sets and/or radios and the indoor unit, or the TV sets or radios and the outdoor unit.
No
Are the antennas damaged?
Is the coaxial cable damaged?
Is there any poor contact in the antenna wiring?
Yes
Replace or repair the antenna.
Replace or repair the coaxial cable.
No
Is the indoor/outdoor connecting wire of the air conditioner and the wiring of the antennas close?
Yes
Extend the distance between the indoor/outdoor connecting wire of the air conditioner and the wiring of the antennas.
No

Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).
Check the followings before asking for service.

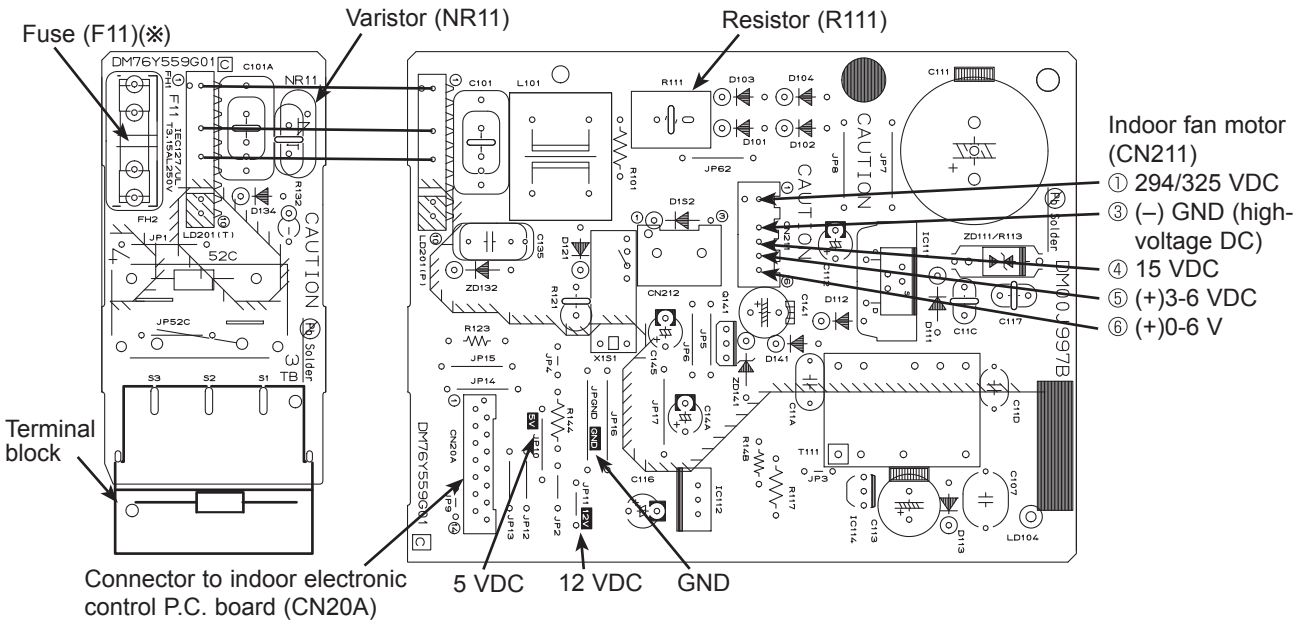
1. Devices affected by the electromagnetic noise
   TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of:
   indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, grounding wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
   1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
   2) Within 3 minutes after turning ON the power supply, press OPERATE/STOP (ON/OFF) button on the remote controller for power ON, and check for the electromagnetic noise.
   3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
   4) Press OPERATE/STOP (ON/OFF) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

9-7. TEST POINT DIAGRAM AND VOLTAGE

1. Indoor power P.C. board, Indoor terminal P.C. board

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA

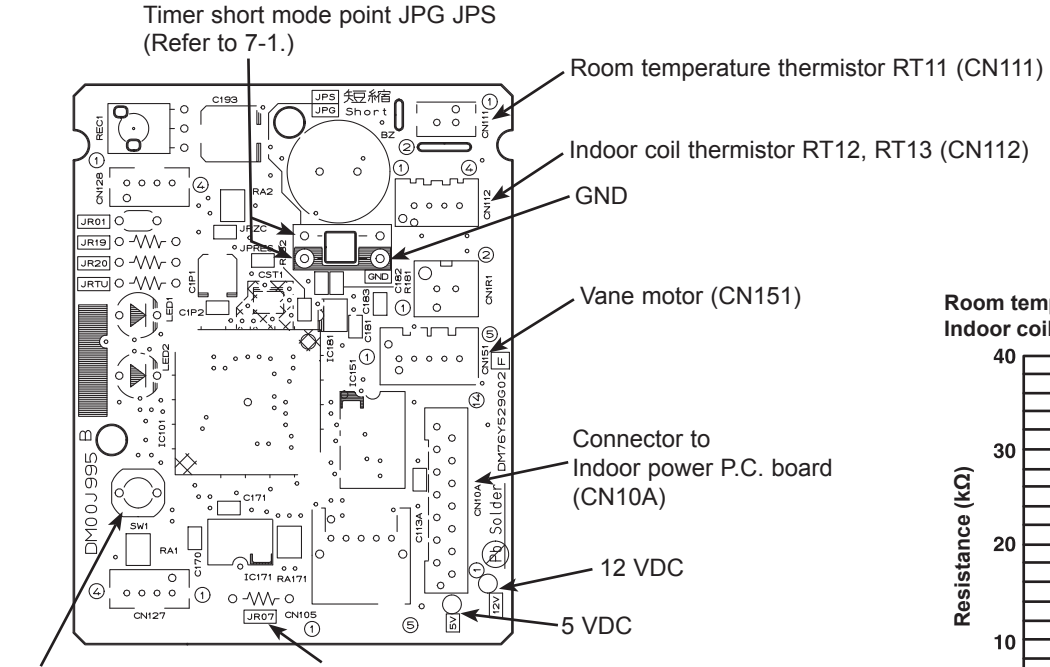
Indoor terminal P.C. board **Indoor power P.C. board**

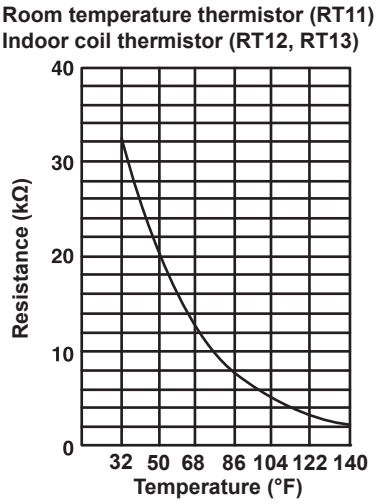


※ Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

2. Indoor electronic control P.C. board

MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA

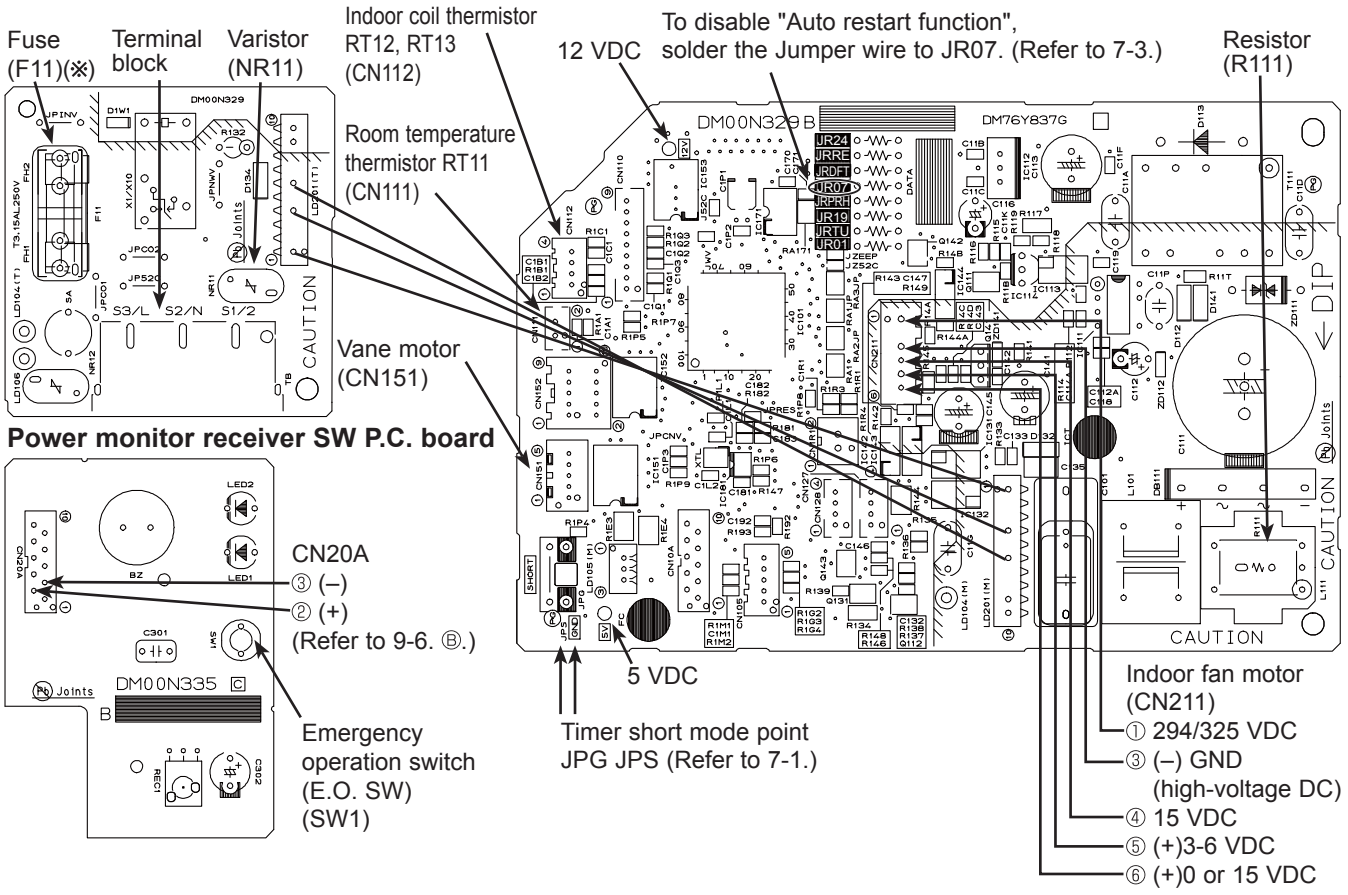

Timer short mode point JPG JPS (Refer to 7-1.)
Room temperature thermistor RT11 (CN111)
Indoor coil thermistor RT12, RT13 (CN112)
GND
Vane motor (CN151)
Connector to Indoor power P.C. board (CN10A)
12 VDC
5 VDC
Emergency operation switch (E.O.SW) (SW1)
To disable "Auto restart function", solder the Jumper wire to JR07. (Refer to 7-3.)



3. Indoor terminal P.C. board, Indoor electronic control P.C. board, Power monitor receiver SW P.C. board
MSZ-HE24NA

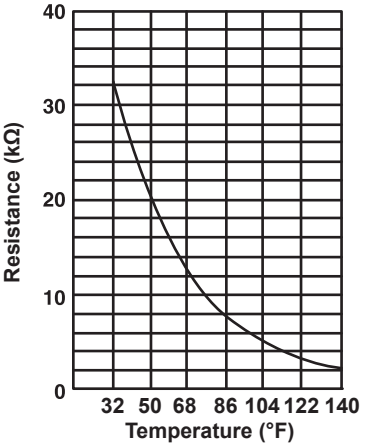
Indoor terminal P.C. board

Indoor electronic control P.C. board



※ Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

Room temperature thermistor (RT11)
Indoor coil thermistor (RT12, RT13)

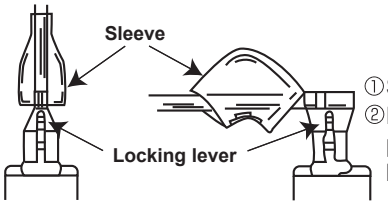


10 DISASSEMBLY INSTRUCTIONS

<"Terminal with locking mechanism" Detaching points>

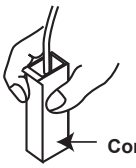
The terminal which has the locking mechanism can be detached as shown below.
There are two types (refer to (1) and (2)) of the terminal with locking mechanism.
The terminal without locking mechanism can be detached by pulling it out.
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



①Slide the sleeve.
②Pull the terminal while pushing the locking lever.

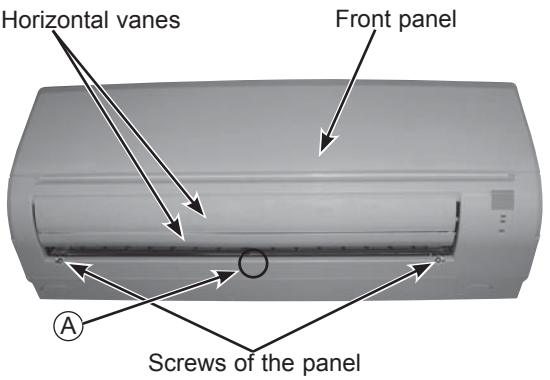
(2) The terminal with this connector has the locking mechanism.



①Hold the sleeve, and pull out the terminal slowly.

10-1. MSZ-HE09NA MSZ-HE12NA MSZ-HE15NA MSZ-HE18NA

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the panel (1) Remove the horizontal vanes. (2) Remove the screw caps of the panel. Remove the screws of the panel. (3) Unhook the lower part (Ⓐ) of the panel. (4) Hold the lower part of both ends of the panel and pull it slightly toward you, and then remove the panel by pushing it upward.	**Photo 1** 

OPERATING PROCEDURE

2. Removing the indoor electronic control P.C. board and the room temperature thermistor

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the screw of the V.A. clamp and the V.A. clamp.
(3) Remove the screw of the electrical cover and the electrical cover.
(4) Remove the screw of conduit cover and the conduit cover.
(5) Remove the screw of conduit plate, the conduit plate and the indoor/outdoor connecting wire.
(6) Open the indoor electronic control P.C. board holder (to right side)
(7) Disconnect the following connectors:
<Indoor electronic control P.C. board>
CN112 (Indoor coil thermistor)
CN151 (Vane motor)
CN10A (To the indoor power P.C. board)
(8) Unhook the catches of the indoor electronic control P.C. board holder from the nozzle and the electrical box (right side).
(9) Remove the room temperature thermistor from the hook of the indoor electronic control P.C. board holder.
(10) Open the back side of the indoor electronic control P.C. board holder, and remove the indoor electronic control P.C. board.
(11) Remove the room temperature thermistor from the indoor electronic control P.C. board.

3. Remove the indoor power P.C. board, the indoor terminal P.C. board, and the electrical box

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the indoor/outdoor connecting wire (Refer to 2 (2)-(5).).
(3) Remove the ground wire connected to the indoor heat exchanger from the electrical box.
(4) Unhook first the lower, then the upper catches of the electrical box, and pull out the electrical box.
(5) Disconnect all the connectors on the indoor power P.C. board and unhook all lead wires.
(6) Remove the screw of terminal block on the indoor terminal P.C. board.
(7) Remove the indoor power P.C. board and the indoor terminal P.C. board.

PHOTOS

Photo 2

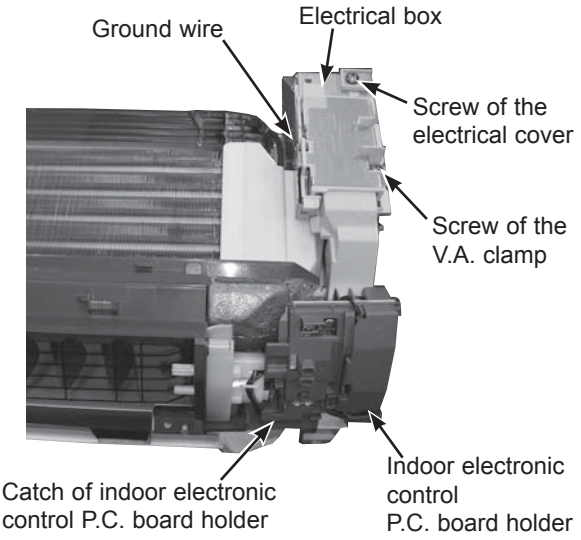
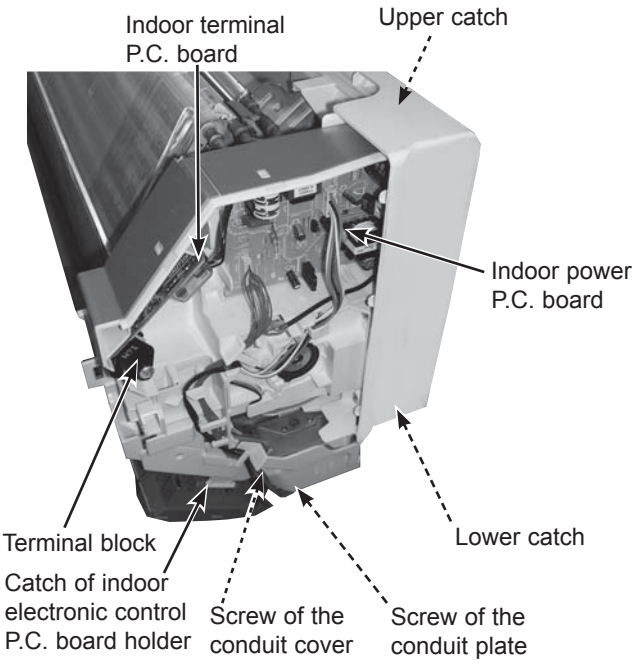
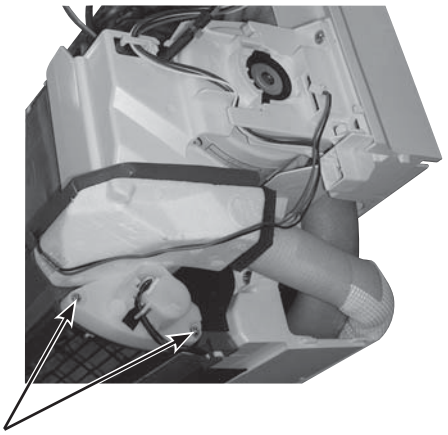

Ground wire
Electrical box
Screw of the electrical cover
Screw of the V.A. clamp
Indoor electronic control P.C. board holder
Catch of indoor electronic control P.C. board holder

Photo 3


Indoor terminal P.C. board
Upper catch
Indoor power P.C. board
Terminal block
Lower catch
Catch of indoor electronic control P.C. board holder
Screw of the conduit cover
Screw of the conduit plate

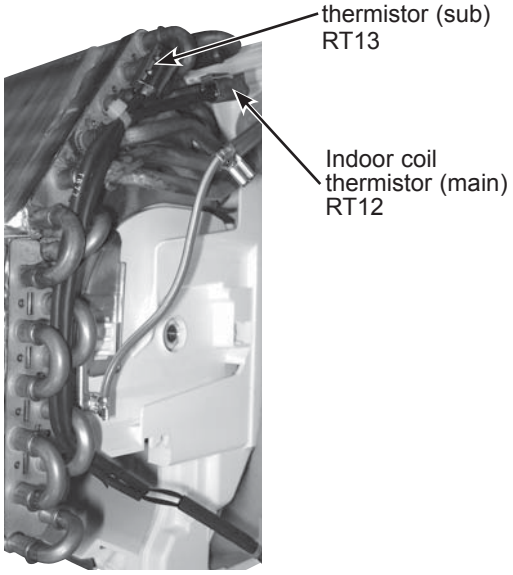
OPERATING PROCEDURE	PHOTOS
4. Removing the nozzle assembly (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the indoor/outdoor connecting wire (Refer to 2 (2)-(5).). (3) Remove the indoor electronic control P.C. board holder. (4) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.	**Photo 4**  Screws of horizontal vane motor unit
5. Removing the horizontal vane motor (1) Remove the nozzle assembly. (Refer to 4.) (2) Remove the screws of the horizontal vane motor unit. (3) Disconnect the connector from the horizontal vane motor. (4) Remove the screws of the horizontal vane motor. (5) Remove the horizontal vane motor from the horizontal vane motor unit.	

OPERATING PROCEDURE

6. Removing the indoor fan motor, the indoor coil thermistor, and the line flow fan

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the indoor electronic control P.C. board holder, the electrical box and the nozzle assembly.
(3) Remove the screws fixing the motor bed.
(4) Loosen the screw fixing the line flow fan.
(5) Remove the motor bed together with the fan motor and the motor band.
(6) Release the hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.
(7) Remove the indoor coil thermistor from the heat exchanger.
(※) Install the indoor coil thermistor in its former position when assembling it. (Refer to Photo 8)
(8) Remove the screws fixing the left side of the heat exchanger.
(9) Lift the heat exchanger, and pull out the line flow fan to the lower-left.

Photo 8



PHOTOS

Photo 5

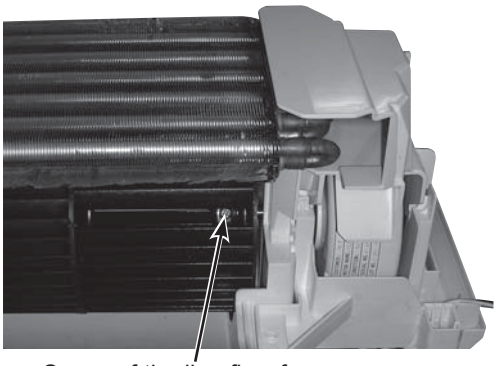


Photo 6

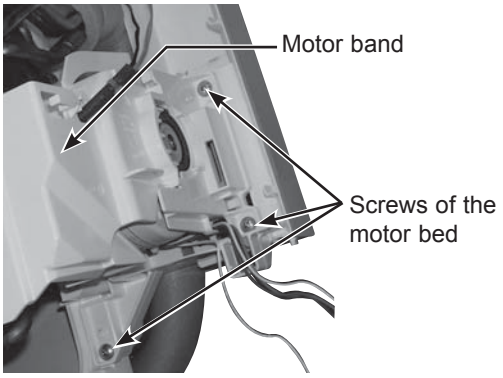
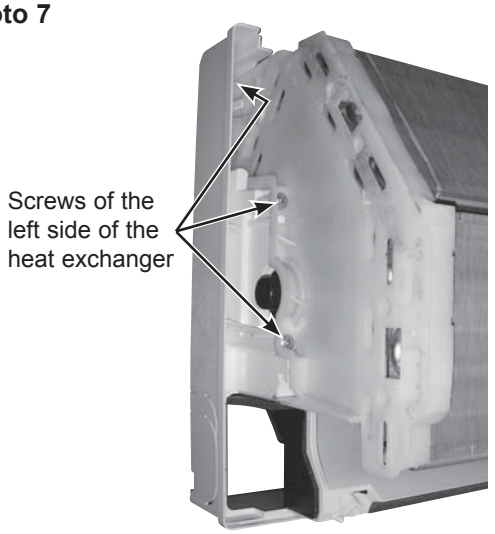
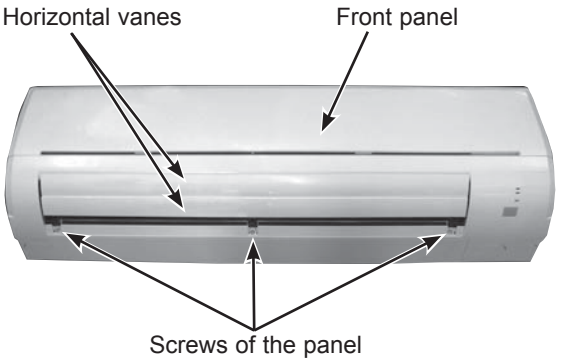
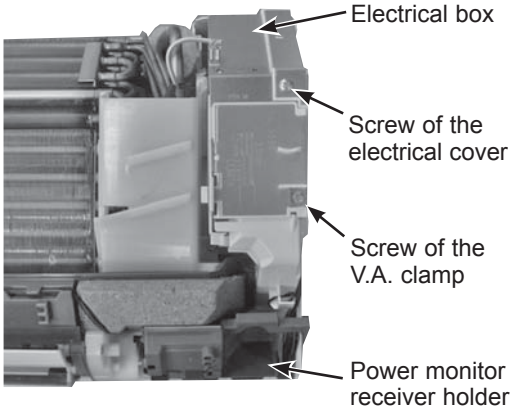
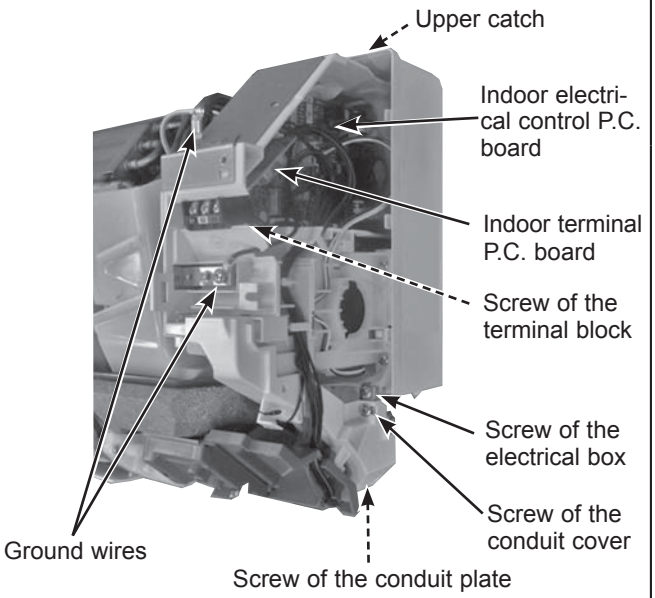


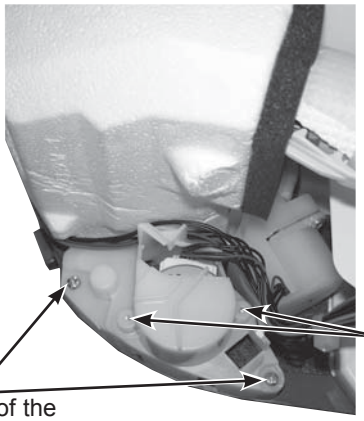
Photo 7



10-2. MSZ-HE24NA

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the panel (1) Remove the horizontal vanes. (2) Remove the screw caps of the panel. Remove the screws of the panel. (3) Hold the lower part of both ends of the panel and pull it slightly toward you, and then remove the panel by pushing it upward.	**Photo 1** 
2. Removing the indoor electronic control P.C. board, the power monitor receiver SW P.C. board and the indoor terminal P.C. board (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the screw of the V.A. clamp and the V.A. clamp. (3) Remove the screw of the conduit cover and the conduit cover. (4) Remove the screw of the conduit plate, the conduit plate and the indoor/outdoor connecting wire. (5) Remove the screw of the electrical cover, and then the electrical cover. (6) Remove the ground wire connected to the indoor electronic control P.C. board from the electrical box. (Photo 3) (7) Remove the power monitor receiver holder. (8) Open the rear cover of the power monitor receiver holder and pull out the power monitor receiver SW P.C. board. (9) Disconnect all the connectors on the indoor electronic control P.C. board and unhook all lead wires. (10) Remove the screw of the terminal block on the indoor terminal P.C. board. (11) Remove the indoor terminal P.C. board and the indoor electronic control P.C. board.	**Photo 2** 
3. Removing the indoor electrical box (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the indoor/outdoor connecting wire. (Refer to 2 (2)-(4).) (3) Remove the ground wire connected to the indoor heat exchanger from the electrical box. (4) Remove the screw of the electrical cover and remove the electrical cover. (5) Disconnect all the connectors on the indoor electronic control P.C. board and unhook all lead wires. (6) Remove the screw fixing the electrical box, then the upper catch of the electrical box, and pull out the electrical box.	**Photo 3** 

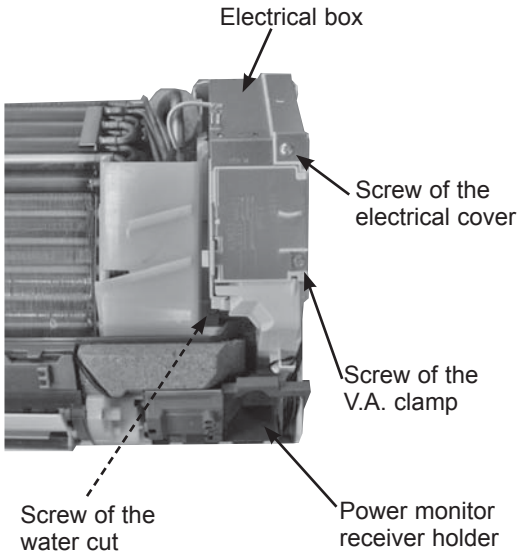
OPERATING PROCEDURE	PHOTOS
4. Removing the nozzle assembly (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the V.A. clamp, and then the indoor/outdoor connecting wire. (Refer to 2 (2)-(4).) (3) Remove the electrical cover. (Photo 2) (4) Disconnect the following connectors on the electronic control P.C. board: CN151 (Horizontal vane motor) (5) Remove the power monitor receiver holder. (Photo 2) (6) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly. (7) Remove the vane motors. (Refer to 5.)	**Photo 4**  Screws of the horizontal vane motor unit cover Screws of the horizontal vane motor unit
5. Removing the horizontal vane motor (1) Remove the nozzle assembly. (Refer to 4.) (2) Remove the screws of the horizontal vane motor unit, and pull out the horizontal vane motor unit. (3) Disconnect the connector from the horizontal vane motor. (4) Remove the screws of the horizontal vane motor unit cover. (5) Remove the horizontal vane motor from the horizontal vane motor unit.	

OPERATING PROCEDURE

6. Removing the water cut, the indoor fan motor, the indoor coil thermistor, and the line flow fan

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the power monitor receiver holder, the electrical box and the nozzle assembly. (Refer to 3 and 4.)
(3) Remove the screw of the water cut and remove the water cut.
(4) Remove the screws fixing the motor bed.
(5) Loosen the screw fixing the line flow fan.
(6) Remove the motor bed together with fan motor and motor band.
(7) Remove the screw of the motor band.
(8) Release the hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.
(9) Remove the indoor coil thermistor from the heat exchanger.
※Install the indoor coil thermistor in its former position when assembling it. (Photo 7)
(10) Remove the screws fixing the left side of the heat exchanger.
(11) Lift the heat exchanger, and pull out the line flow fan to the lower-left.

Photo 5



PHOTOS

Photo 6

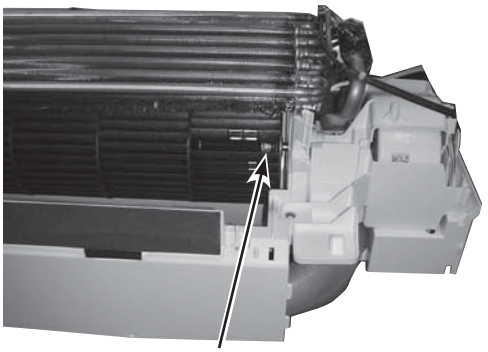


Photo 7

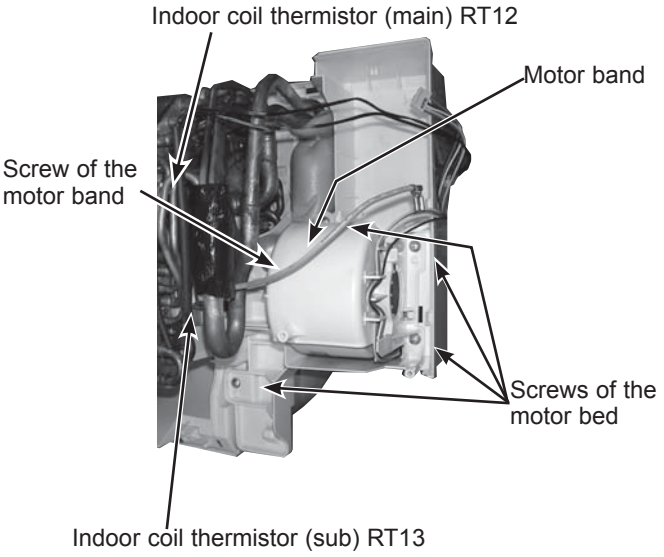
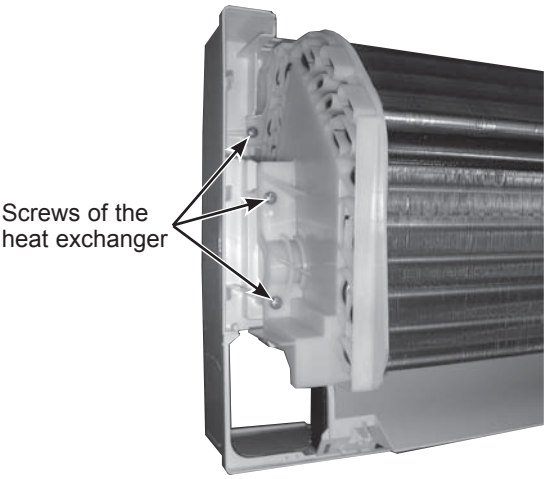

Indoor coil thermistor (main) RT12
Motor band
Screw of the motor band
Screws of the motor bed
Indoor coil thermistor (sub) RT13

Photo 8



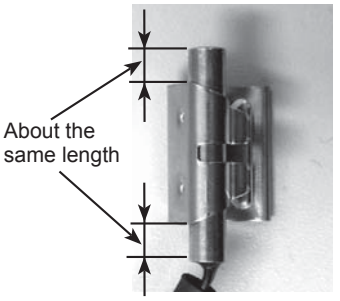
Fixing the indoor coil thermistor

※ There are 2 forms of parts for fixing the indoor coil thermistor.

Clip shape

Holder shape

When fixing the indoor coil thermistor to the clip-shape/holder-shape part, the lead wire should point down.



Position and procedure for mounting the clip-shape part

1. Set the indoor coil thermistor in the center of the clip-shape part.

2. Check the (marked) mounting position.

3.Mount the clip-shape part.

NOTE:

- Take care to avoid loss and accidental falling of the clip-shape part inside the unit.
- Mount the clip-shape part on the marked position.
- Do not pull the lead wire when removing the indoor coil thermistor.

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